

B.S.A. A50 / A65 STAINLESS STEEL PARTS

KIM MOLNAR STAINLESS. UNIT 9 ROMAN WAY, RIBBLETON,
PRESTON, LANCS. PR2 5BB. PHONE: 01772 700700 FAX: 01772 705075
Web site: www.kmstainless.co.uk Email: orders@kmstainless.co.uk

This list is VALID FROM 1ST JANUARY 2008 to 30TH JUNE 2008
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

<u>CODE</u>	<u>ENGINE & GEARBOX UNIT - UP TO 1968 ONLY</u>	<u>PRICE .£</u>
BE201	Cylinder head main nuts & washers (4).....	4.00 set
BE202	Rocker box retaining dome nuts (2) & plain nuts (4).....	4.40 set
BE203	Single carb to manifold mounting nuts & washers.....	4.00 set
BE204	Twin carb mounting nuts & spring washers (4).....	4.00 set
BE205	Cylinder base flange nuts & washers (8).....	8.70 set
BE206	Outer timing cover allen screws (7).....	16.00 set
BE207	Inner timing cover allen screws, only 2 visible.....	2.30 pr
BE208	Contact breaker cover screws (2).....	.60 pr
BE209	Gearlever pinch bolt.....	.75 ea
BE210	Nut & washer for kickstart cotter pin.....	.85 ea
BE211	Kickstart pedal pivot bolt.....	4.60 ea*
BE212	Special lock screw for speedo drive, up to '64 only.....	2.75 ea
BE213	Tacho drive retaining allen screws.....	1.45 pr
BE214	Primary chaincase allen screws, incl clutch insp cover (16).....	24.70 set+
UNIV	Amal monobloc float chamber screws.....	.90 set
 <u>ENGINE & GEARBOX UNIT '69 ONWARDS ONLY</u>		
BE201	Cylinder head main nuts & washers (4).....	4.00 set
BE202	Rocker box retaining dome nuts (2) & plain nuts (4).....	4.40 set
BE221	Bolts retaining steady to rocker box (2).....	1.60 pr
BE203	Single carb & manifold mounting nuts & washers (6).....	4.00 set
BE204	Twin carb mounting nuts & spring washers (4).....	4.00 set
BE222	Cylinder base flange nuts & washers (8) State year.....	3.50 set
BE223	Outer timing cover allen screws (7).....	7.45 set
BE224	Inner timing cover allen screws, only 2 visible.....	1.10 pr
BE208	Contact breaker cover screws (2).....	.60 pr
BE209	Gear lever pinch bolt.....	.75 ea
BE210	Nut & washer for kickstart cotter pin.....	.85 ea
BE211	Kickstart pedal pivot bolt.....	4.60 ea*
BE213	Tacho drive retaining allen screws (2).....	1.45 pr
BE225	Primary chaincase allen screws, incl clutch insp cover (16).....	11.30 set
UNIV	Amal concentric carb allen screws & spring washers (4).....	2.90set
 <u>FRONT FORKS & WHEEL FULL WIDTH HUB UP TO 1965 ONLY</u>		
BF230	Fork stanchion top nut (2 reqd).....	10.45 ea*
BF231	Special washer for BF230 (2 reqd).....	2.40 ea
BF17	Steering column top nut, drilled for damper.....	13.75 ea*
BF20	Steering column clamp bolt & extended nut.....	7.25 set
BF3	Handlebar, 27" long, 2" rise, 3" pull back.....	31.50 ea*
BF16	Handlebar clamp bolt (4 reqd).....	3.50 ea*
BF18	Headlamp mounting bolt & washer (2 reqd).....	2.60 ea*
BF4	Stanchion clamp bolt & nut, bottom yoke (2 reqd).....	2.40 ea
BF232	Fork oil seal holder, screws onto fork leg (2 reqd) State overall length.....	28.60 ea*
	We can supply BF232 with seals fitted, cost extra.....	9.00 pr
BF8	Front wheel spindle.....	35.20 ea
BF9	Nut retaining front brake plate.....	5.30 ea*
BF13	Wheel spindle clamp bolts & spring washers (4).....	6.90 set
BF10	Nut & washer retaining brake cam to operating lever.....	.85 ea

<u>CODE</u>	<u>FRONT FORKS & WHEEL HALF WIDTH HUB 1966-68 ONLY</u>	<u>PRICE .£</u>
BF17	Steering column top nut	13.75 ea*
BF234	Fork stanchion top nut (2 reqd) State year & model.....	11.00 ea*
BF231	Special washer for BF234 (2 reqd).....	2.40 ea
BF18	Headlamp mounting bolt & washer (2 reqd)	2.60 ea*
BF3	Handlebar, UK version, 2" rise.....	31.50 ea*
BF235	Handlebar, export version, 7" rise.....	33.00 ea*
BF16	Handlebar clamp bolt (4 reqd).....	3.50 ea*
BF4	Stanchion clamp bolt & nut, bottom yoke (2 reqd).....	2.40 ea
BF232	Fork oil seal holder, screws onto fork leg (2 reqd) State overall length.....	28.60 ea*
	We can supply BF232 with seals fitted at extra cost.....	9.00 pr
BF5	Front wheel spindle, screws into fork leg, left hand thread.....	30.25 ea*
BF14	Pinch bolt for fork leg.....	2.40 ea
	<u>1968 LIGHTENING, SPITFIRE, FIREBIRD T.L.S. FRONT WHEEL</u>	
BF237	Nut retaining brake plate on spindle.....	5.30 ea*
BF13	Wheel spindle clamp bolts & spring washers (4).....	6.90 set
UF22	Fork oil seal holder, screws onto fork leg, Triumph type (2 reqd).....	28.60 ea*
	We can supply UF22 with seals & 'O' rings fitted at extra cost.....	9.00 pr
	<u>FRONT FORKS ALLOY SLIDERS - CONICAL HUB 1971 ONWARDS</u>	
BF242	Steering column top nut to special order, supply sketch or sample.....	P.O.A.
BF240	Fork stanchion top nut.....	11.00 ea*
BF241	Special washer for BF240.....	2.40 ea
BF243	Steering column clamp bolt & nut.....	1.90 ea
BF244	Fork stanchion clamp bolt, bottom yoke, including dome nut, plain nut & washers (2 reqd).....	5.75 ea*
BF245	Handlebar clamp bolts & special washers (2).....	3.40 pr
BF247	Large brake plate retaining nut.....	5.30 ea*
BF248	Nut & washer for anchor plate stud.....	1.00 ea
BF249	Nuts securing alloy end caps (8).....	2.30 set
	<u>REAR WHEEL & BRAKES - FULL WIDTH HUBS UP TO 1965 ONLY</u>	
BF250	Rear wheel spindle hexagon head.....	30.25 ea*
BF54	Washer for rear wheel spindle.....	1.65 ea
BF251	RHS spacer.....	6.20 ea
BF252	LHS spacer.....	8.15 ea
BF58	Dummy spindle nut, LHS.....	6.55 ea*
BF59	Washer for BF58.....	1.65 ea
BF21	Rear wheel adjuster & locknut (2 reqd).....	3.85 ea
BF253	Brake adjuster, trunnion, spring & clevis pin for use with cable brake.....	15.20 set
	<u>REAR WHEEL & BRAKES HALF WIDTH Q.D.HUB 1966-70 ONLY</u>	
BF254	Rear wheel spindle.....	30.25 ea*
BF255	Dummy spindle nut LHS.....	8.50 ea
BF21	Rear wheel adjuster & locknut (2 reqd).....	3.85 ea
BF256	Brake rod, fork end, trunnion & adjuster nut.....	31.90 set
	<u>REAR WHEEL & BRAKES CONICAL HUB - OIL IN FRAME 1971 ONWARDS</u>	
BF258	Rear wheel spindle, original shape head.....	28.60 ea*
BF259	Wheel spindle nut & washer.....	2.60 ea
BF260	Rear wheel adjuster bracket, bolt & locknut (2 reqd).....	13.75 ea*
BF261	Brake rod, including split pin & washer.....	9.80 ea

<u>CODE</u>	<u>FRAME & ASSOCIATED PARTS UP TO 1970 ONLY</u>	<u>PRICE .£</u>
BF265	Rear suspension mounting bolts, special nuts & washers (4).....	13.75 set

Due to the variety of fasteners used on these machines we have not tried to catalogue them, they are usually available from stock, see 'General List'. Up to 1968 BSA used almost entirely cycle threads, and this has to be retained if the bolt screws into the frame etc. Where a nut and bolt is required BSF fasteners give a cheaper & stronger solution, the spanner size is the same. From 1969 BSA changed to UNF fasteners, and the exact stainless replacement for these items should be used.

BF65	Clamp nut for swing arm spindle.....	3.50 ea
BF66	Locking bolt for swing arm spindle.....	1.30 ea

FRAME & ASSOCIATED PARTS OIL IN FRAME 1971 ONWARDS

TF24	Rear suspension bolts, selflock nuts & washers (4).....	8.00 set
TF58	Swing arm pivot bolt.....	23.00 ea*
TF33	Selflock nut & washer for swing arm pivot bolt.....	2.60 ea
TF52	Side stand pivot bolt & selflock nut.....	5.60 ea
TF53	Side stand stop bolt & nut.....	1.10 ea
TF66	Side stand spring.....	5.70 ea
TF42	Nut & washer for rear tyre security bolt.....	.30 ea
TF40	Stop light adjusting screw & nut on brake pedal.....	.70 ea
TF39	Brake Pedal dome nut & washer.....	2.00 ea*
TF37	As TF39 but selflock nut.....	.85 ea
TF20	Tank centre nut & washer.....	.80 ea
TF35	Pillion footrest pivot bolts, selflock nuts & washers (2).....	2.50 pr
BF275	Large front engine mounting bolt & nut.....	6.40 ea

The vast majority of the fasteners on these machines are standard UNF bolts & nuts, see our 'General List' for stock sizes. Note that bolts are specified by diameter and length under the head, do not refer to spanner sizes.

THIS LIST.... is specially produced for the A50 & A65, nothing else. We do have lists available for the A & B series BSA and the Rocket 3. It is important to remember that during the production period of the unit twins the BSA factory did use quite an assortment of parts, leading to some variations within model ranges. Any item that is supplied that is not correct for your machine will be exchanged, but we may have to ask you for details or a sample of the correct part.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked * are polished, the remainder come with a bright natural finish. Screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.00.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.

U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.

DELIVERY.... It would be nice if everything was in stock all the time, but this is not technically possible. We usually have about 98% stocks, these are always changing. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 3 months as many material sizes are now obsolete, so please plan ahead and order early.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax on 01772 705075, email orders@kmstainless.co.uk Our office hours are 9.00am to 4.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.

STAINLESS STEEL PARTS - GENERAL STOCK LIST

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This list is NUMBER 43 VALID FROM 1ST JANUARY 2008 to 30TH JUNE 2008
OR UNTIL THE ISSUE OF NUMBER 44

Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

We also have specialist lists for most makes of British motorcycles.
Either send an SAE stating make, model & year of manufacture or look up the list on the web site.

HEXAGON BOLTS

Those marked 'S' are fully threaded to the head, and are called hexagon set screws.

<u>BSF</u>	<u>PRICE .£</u>	<u>UNF</u>	<u>PRICE .£</u>	<u>CYCLE - 26tpi</u>	<u>PRICE .£</u>
1/4 x 1/2 S	0.55	1/4 x 1/2 S	0.30	1/4- Identical to BSF	
1/4 x 3/4 S	0.60	1/4 x 3/4 S	0.35	5/16 x 1/2 S#	1.35
1/4 x 1 S	0.65	1/4 x 1 S	0.40	5/16 x 1 S	1.35
1/4 x 1.1/4	0.90	1/4 x 1.1/4	0.45	5/16 x 1.1/2	1.50
1/4 x 1.1/2	0.95	1/4 x 1.1/2	0.65	5/16 x 2	1.65
1/4 x 1.3/4	1.05	1/4 x 2	0.70	5/16 x 2.1/2	2.25
1/4 x 2	1.20	5/16 x 3/4 S	0.50	5/16 x 3	2.55
1/4 x 3	1.50	5/16 x 1 S	0.55	5/16 x 3.3/4	2.75
5/16 x 1 S	1.20	5/16 x 1.1/4	0.60	3/8 x 7/8 #	2.15
5/16 x 1.1/4	1.30	5/16 x 1.1/2	0.65	3/8 x 1 S	2.15
5/16 x 1.1/2	1.40	5/16 x 1.1/2 S	0.70	3/8 x 1.1/2	2.90
5/16 x 1.3/4	1.45	5/16 x 1.3/4	0.75	3/8 x 1.3/4	2.90
5/16 x 2	1.50	5/16 x 2	0.75	3/8 x 2	2.90
5/16 x 2.1/4	1.60	5/16 x 2.1/4	0.90	3/8 x 2.1/2	3.30
5/16 x 2.1/2	1.65	5/16 x 2.1/2	0.90	3/8 x 3	3.30
5/16 x 2.3/4	1.70	5/16 x 3	1.10	3/8 x 3.1/4	3.50
5/16 x 3	1.75	5/16 x 4	2.90	3/8 x 3.3/8	4.05
5/16 x 3.3/4	2.50	5/16 x 4.1/4	3.40	3/8 x 3.3/4	4.05
3/8 x 1 S	1.30	5/16 x 4.1/2	3.60	3/8 x 3.7/8	4.05
		5/16 x 5	3.75	3/8 x 5.3/8	4.85
3/8 x 1.1/2	1.40	5/16 x 5.1/2	4.00	3/8 x 5.7/8	4.85
3/8 x 1.3/4	1.50	3/8 x 3/4 S	0.55		
3/8 x 2	1.55	3/8 x 1 S	0.60	BA	
3/8 x 2.1/4	1.75	3/8 x 1.1/4 S	0.70	2BA x 1/2 S	0.20
3/8 x 2.1/2	1.80	3/8 x 1.1/2	0.80	2BA x 3/4 S	0.25
3/8 x 2.3/4	2.00	3/8 x 1.3/4	0.95		
3/8 x 3	2.10	3/8 x 2	1.15	UNC	
3/8 x 4	2.65	3/8 x 2.1/4	1.25	1/4 x 2.1/4	0.40
7/16 x 1.3/8	2.90	3/8 x 2.1/2	1.30	1/4 x 3	0.55
		3/8 x 2.3/4	1.40	5/16 x 3/4 S	0.20
		3/8 x 3	1.40	5/16 x 1 S	0.25
		3/8 x 3.1/2	2.00	5/16 x 1.1/2 S	0.30
		3/8 x 4.1/4	3.40	5/16 x 1.3/4	0.35
		3/8 x 4.1/2	3.60	5/16 x 2.1/2 S	0.45
		3/8 x 4.3/4	3.75	5/16 x 3.1/4	0.65
		3/8 x 5.3/4	6.50		
		7/16 x 7/8 S	2.00		
		7/16 x 1.1/4	2.80	WHITWORTH	
		7/16 x 2.1/4	3.10	1/4 x 1/2 S	0.20
		7/16 x 3.1/2	4.00	1/4 x 3/4 S	0.20
		1/2 x 1.3/4	3.10	1/4 x 1 S	0.25
		1/2 x 2.1/2	4.00	1/4 x 1.1/2	0.25
				1/4 x 2	0.30
				5/16 x 1 S	0.30
				Note: UNC & Whitworth can be interchanged.	
<u>26 TPI DOMED BOLTS</u>					
For mudguard mountings Etc. Fully threaded.					
1/4 x 1 S	2.20				
5/16 x 1 S	2.65				
3/8 x 1 S	3.10				

SOCKET CAP ("ALLEN ") SCREWS

<u>BSF</u>	<u>PRICE .£</u>	<u>WHITWORTH(UNC)</u>	<u>PRICE .£</u>	<u>UNF</u>	<u>PRICE .£</u>
1/4 x 3/4 S	1.10	3/16 x 1/2 S	0.25	5/16 x 3/4 S	0.60
1/4 x 1 S	1.20	3/16 x 3/4 S	0.30	5/16 x 1 S	0.60
1/4 x 1.1/4 S	1.50	3/16 x 1 S	0.35	3/8 x 1.1/4 S	1.00
1/4 x 1.1/2	1.70	3/16 x 2	0.90		
1/4 x 2	1.90	1/4 x 1/2 S	0.35	<u>BA (British Association)</u>	
1/4 x 2.1/4	2.00	1/4 x 3/4 S	0.35	2BA x 3/8 S	0.65
1/4 x 2.1/2	2.10	1/4 x 1 S	0.35	2BA x 1/2 S	0.65
1/4 x 2.3/4	2.20	1/4 x 1.1/4 S	0.40	2BA x 5/8 S	0.65
5/16 x 3/4 S	1.30	1/4 x 1.1/2	0.45	2BA x 3/4 S	0.65
5/16 x 1 S	1.50	1/4 x 1.3/4	0.55	2BA x 1 S	0.75
5/16 x 2	2.00	1/4 x 2	0.60	2BA x 1.1/4	0.90
3/8 x 1 S	1.50	1/4 x 2.1/4	0.75	2BA x 1.1/2	0.95
		1/4 x 2.1/2	0.85	2BA x 2	1.35
		1/4 x 2.3/4	1.05		
		1/4 x 3	1.80	<u>COUNTERSUNK</u>	
		1/4 x 4.3/8	4.50	1/4UNC x 3/4 S	0.50
		1/4 x 5.3/8	6.00	1/4UNC x 1.3/4	0.90
		5/16 x 7/8 S	0.65	5/16UNF x 3/4 S	0.80
		5/16 x 1 S	0.65		
		5/16 x 2	1.05		
		3/8 x 1.3/4	0.95		

MACHINE SCREWS - SLOTTED - ALL FULLY THREADED

CHEESEHEAD

2BA x 1/2	0.20
2BA x 5/8	0.20
2BA x 3/4	0.20
2BA x 1	0.20
2BA x 2	0.35

3/16 Whit x 1/2	0.15
1/4 Whit x 3/4	0.35
1/4 Whit x 1	0.40
1/4 Whit x 1.1/4	0.55
1/4 Whit x 1.1/2	0.55
1/4 Whit x 2	0.75
1/4 Whit x 2.1/4	1.20
1/4 Whit x 2.1/2	1.40
1/4 Whit x 3	1.80
1/4 BSF x 3/4	0.50
1/4 BSF x 1	1.50
1/4 BSF x 1.1/2	1.70
1/4 BSF x 2	1.90

FILLISTER HEAD

1BA x 9/16 #	1.30
1BA x 7/8 #	1.40
3/16 Whit x 1/2	0.10
No 8 UNC x 3/8	0.10
No 10 UNC x 1/2	0.10

ROUND HEAD

3/16 Whit x 1	0.10
3/16 Whit x 2	0.15

PAN HEAD

No 6 UNC x 3/4	0.10
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COUNTERSUNK

No 6 UNC x 3/8	0.10
1/4 Whit x 1	0.12

SELF TAPPING SCREWS

PAN HEAD

No 4 x 3/8	0.04
No 6 x 1/2	0.05
No 6 x 1.1/4	0.08
No 8 x 3/4	0.05
No 10 x 1	0.09

COUNTERSUNK

No 8 x 1/2	0.05
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If our stock range does not satisfy your requirements we can make any size of hexagon bolt or stud to order. This takes up to 8 weeks to fit into our production schedule. When ordering please give full details of: diameter, length; overall for stud, under head for bolts, thread type & thread length, head hex size & thickness for bolts. We cannot make special allen screws or slotted machine screws.

SPECIAL SINGLE DIAMETER BOLTS, DOUBLE DIAMETER STUDS, STUDS WITH DIFFERENT THREAD EACH END:

Cost £ 5.30 each, PLUS charge per inch:

SPECIAL STUDS, SINGLE DIAMETER, SAME THREAD EACH END: Cost £ 3.85 each, PLUS charge per inch:

1/4 diameter	= .30 per inch
5/16	= .40 per inch
3/8	= .50 per inch
7/16	= .65 per inch
1/2	= .90 per inch

Example: 5/16 x 4.1/2 bolt costs £ 5.30 + 5 x .40 = £ 7.30 each.

HEXAGON NUTS		PRICE .£	WASHERS		PRICE .£	SPRING WASHERS		PRICE .£
	<u>T.P.I.</u>		<u>PACK OF 10</u>			<u>PACK OF 10</u>		
4BA	38.5	0.04	3/16		0.25	3/16		0.25
2BA	31.4	0.05	1/4		0.25	1/4		0.35
1BA	28.2	0.50	5/16		0.35	5/16		0.45
1/4 BSF	26	0.25	3/8		0.45	3/8		0.55
5/16 BSF	22	0.30	7/16		0.65	7/16		0.75
3/8 BSF	20	0.35	1/2		0.85	1/2		0.95
7/16 BSF	18	1.20	<u>SPECIAL WASHERS</u> Inside dia x outside dia x thickness 3/16 x 1 x 1/16 0.15 1/4 x 1 x 1/16 0.15 5/16 x 9/16 x 3/32 0.55 5/16 x 1 x 1/16 0.15 3/8 x 5/8 x 3/32 0.55 3/8 x 3/4 x 1/16 0.20 3/8 x 1 x 1/16 0.15 7/16 x 11/16 x 3/32 0.60 9/16 x 1 x 1/16 0.20 5/8 x 1.1/8 x 1/16 0.20					
1/2 BSF	16	1.30						
9/16 BSF	16	1.50						
3/16 Whit	24	0.05						
1/4 Whit	20	0.10						
5/16 Whit	18	0.20						
3/8 Whit	16	0.30						
5/16 UNC	18	0.15						
3/8 UNC	16	0.20						
1/4 UNF	28	0.10						
5/16 UNF	24	0.15						
3/8 UNF	24	0.20						
7/16 UNF	20	0.55						
1/2 UNF	20	0.65						
5/16 Cycle	26	0.75						
3/8 Cycle	26	0.75						
7/16 Cycle	20	1.10						
7/16 Cycle	26	1.20						
1/2 Cycle	20	1.20						
1/2 Cycle	26	1.25						
9/16 Cycle	20	1.65						
9/16 Cycle	26	2.00						
5/8 Cycle	20	3.00						
11/16 Cycle	20	4.00						
3/4 Cycle	20	4.50						
7/8 Cycle	20	5.00						
<u>DOME NUTS</u>			<u>SMALL HEXAGON</u>			<u>THIN LOCK NUT</u>		
2BA		0.65	1/4 Cycle #		0.95	5/16 BSF		0.55
1/4 BSF		1.50	5/16 Cycle #		0.95	3/8 Cycle 26 tpi		0.85
5/16 BSF		1.90	3/8 Cycle #		0.95	7/16 Cycle 20 tpi		1.20
3/8 BSF		2.10	7/16 Cycle 20 tpi #		1.05	1/2 Cycle 26 tpi		1.30
1/4 UNF		0.85	5/8 Cycle 20 tpi #		1.80	5/8 Cycle 20 tpi		2.10
5/16 UNF		0.95	3/8 UNF#		1.00	3/4 Cycle 20 tpi		3.40
3/8 UNF		1.10	7/16 UNF#		1.20			
5/16 Cycle		1.90	<u>SELF LOCKING NUTS</u>			<u>PETROL TAP NUTS</u>		
3/8 Cycle		2.10	2BA		0.60	1/4 BSP thread		2.20
7/16 Cycle 20 tpi		3.00	1/4 BSF		1.00	5/16 Whit spanner		
7/16 Cycle 26 tpi		3.00	5/16 BSF		1.10	size.		
3/8 Whit		0.80	3/8 BSF		1.20	<u>SPLIT PINS</u>		
3/8 UNC		0.80	1/4 UNF		0.35	1/16 dia x 1/2		.05
			5/16 UNF		0.45	1/16 dia x 1.1/2		.10
			3/8 UNF		0.55	3/32 dia x 3/4		.05
			7/16 UNF		0.90	3/32 dia x 1.1/4		.10
			1/2 UNF		0.90	1/8 dia x 2.1/4		.20
			5/8 UNF		2.00			
			5/16 Cycle		1.30			
			3/8 Cycle		1.65			
<u>JUBILEE CLIPS</u>			<u>CLEVIS PINS</u>					
To fit hose sizes:			Length measured under head to hole					
3/8 - 1/2	(9-13mm)		1.70			1/4 dia x 9/16		1.85
1/2 - 3/4	(13-19mm)		1.70			1/4 dia x 1.1/16		1.85
3/4 - 1	(19-25mm)		1.70					
1 - 1.3/8	(25-35mm)		1.80					
1.1/4 - 1.7/8	(32-48mm)		1.90					
1.1/2 - 2.1/8	(38-54mm)		2.00					
2 - 2.3/4	(50-70mm)		2.10					

DESCRIPTION**PRICE.£****SCREW PITCH GAUGE**

Identify threads per inch (t.p.i.) with ease. 52 leaves covering metric and imperial threads. Includes instructions and thread chart. Order code T12 6.30 ea

BRAKE RODS & FITTINGS

We will make any type of brake rod to special order, the following prices are for 1/4 dia 26 tpi or 28 tpi rods only, other sizes by quotation. You must state length & thread lengths required.

Type 1 straight rod, threaded both ends	8.60 ea
Type 2 rod with right angle bend at front end, threaded at rear end	9.80 ea
Clevis (fork end) for type 1 rods 26tpi	10.80 ea
Clevis (fork end) for type 1 rods 28tpi (UNF)	11.90 ea
Hexagon adjuster nut, state 26tpi or 28tpi	6.05 ea
Knurled round adjuster, 26tpi only	6.60 ea
Brake rod spring	2.75 ea
Brake rod trunnion, state 7/16" or 1/2" diameter	2.75 ea

GIRLING SPRING COVERS

Bottom, short to fit close to spring, mirror polished (2 reqd)	17.60 ea*
Top, long, fits over bottom cover, mirror polished, 5" long (2 reqd)	19.80 ea*
Top, as above, stove enamelled black on stainless, 5" long (2 reqd)	19.80 ea
Top retaining collets, set of 4	6.60 set

AMAL PARTS

Lever pivot screw with plain nut, state whether BSF or UNF	1.85 ea
Lever pivot screw with selflock nut, state whether BSF or UNF	2.50 ea
Clutch & brake lever clamp screws Amal part no 11/014	1.30 ea
Twist grip clamp screws Amal part no 11/013	1.40 ea
Monobloc float chamber screws (3)	0.90 set
Monobloc extended float chamber long screws (3)	1.20 set
Monobloc petrol feed banjo bolt	1.95 ea
Concentric float chamber & top allen screws & spring washers MkI (4)	2.90 set
As above for MkII carb (4)	2.90 set
Concentric petrol feed banjo bolt	3.30 ea

SPEEDO & REV COUNTER BEZELS

Screw on type for Smiths 'chronometric', made in top quality chromed brass. State if flanged (headlamp mounted instruments), plain (bracket mounted instruments), or special flange (Triumph Nacelle only) 11.60 ea

TAX DISC HOLDER

6.00 ea

EXHAUST PIPE / SILENCER CLAMPS

These are mirror polished, and include the clamp bolt & nut 7.25 ea*
 You must specify PIPE outside dia, NOT silencer, and BSF, UNF or metric bolt
 Stock sizes are to fit pipe O.D.: 1.1/4, 1.3/8, 1.1/2, 1.5/8, 1.3/4, 2"

HANDLEBARS

We stock a range of 7/8" dia polished stainless steel handlebars from Norton/Vincent flats to T140 export style, prices from £31.50. Please see the relevant catalogue for details. Sorry, we cannot make one off handlebars to samples.

LUBRICANTS

We use and thoroughly recommend Morris Lubricants for all our road and race bikes.

MLR40	Castor oil. The only engine oil for Manx, G50 & 7R – 5 litre can	23.00 ea
Elite 40	Monograde. Ideal for Classic road bikes – 5 litre can	11.50 ea
Race gear oil	75 weight fully synthetic, low drag – 1 litre bottle	6.00 ea
MLR chain lube	Brilliant stuff! Clear aerosol, pongs a bit but sticks like the proverbial – 200ml aerosol	3.00 ea

Because of the weight engine oil has to be sent by overnight carrier and the cost is £10.00 within the UK, overseas by courier at cost. Any additional items ordered at the same time as oil will be sent free of carriage costs.

Items on the list marked * are polished, the remainder come with a bright natural finish. Items marked # are made from a smaller than standard hexagon size, this improves spanner access in certain locations. All our imperial fasteners have faced heads, i.e. all lettering is removed.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.
U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE

DELIVERY.... We try and maintain 100% stocks of all these standard fasteners, very occasionally some of the less common sizes can be out of stock. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 6 weeks, depending on our production schedule, so please plan ahead and order early.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax 01772 705075, email orders@kmstainless.co.uk Our office hours are 9.00am to 4.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation, personal callers can only be accommodated by prior appointment.

DIRECTIONS.... FROM THE SOUTH: Junction 31A M6.

Follow the signs for Roman Way Industrial Estate / Longridge. After three roundabouts you will pass the Crematorium on your right, take the next right into Roman Way Employment Centre. Take the first left and follow the road round to Unit 9. Go past to the end of the row & turn left into the car park. Park here and use the pedestrian access to the rear of the unit.
FROM THE NORTH: Go to Junction 31 M6, turn round and come back north to Junction 31A then follow directions above.

Please do not enter through the workshop. It is a busy place and can be dangerous; we do not want to injure our customers!

METRIC RANGE

All the items on this page are ISO metric coarse thread, which is used on all European and Oriental machines, up to M8 sizes. M10 and above is usually 1.25mm or 1.5mm pitch on automotive applications, which is metric fine. Metric fine hexagon bolts can be made to order, see page 2 of this list for pricing information.

HEXAGON BOLTS

Those marked 'S' are fully threaded to the head and are called hexagon set screws.

	<u>PRICE .£</u>		<u>PRICE .£</u>		<u>PRICE .£</u>
M5 x 12 S	0.20	M8 x 16 S	0.25	M10 x 25 S	0.40
M6 x 12 S	0.20	M8 x 20 S	0.25	M10 x 30	0.45
M6 x 16 S	0.20	M8 x 25 S	0.30	M10 x 40	0.50
M6 x 20 S	0.20	M8 x 30	0.30	M10 x 45	0.55
M6 x 25 S	0.25	M8 x 35	0.35	M10 x 50	0.60
M6 x 30	0.25	M8 x 40	0.35	M10 x 60	0.65
M6 x 35	0.25			M10 x 80	0.90
M6 x 40	0.30	M8 x 50	0.40	M10 x 90	1.05
M6 x 50	0.30	M8 x 60	0.50	M10 x 100	1.15
		M8 x 70	0.55	M10 x 110	1.25
		M8 x 80	0.55	M10 x 120	1.35
		M8 x 90	0.75	M12 x 50	0.95
		M8 x 100	0.95	M12 x 80	1.25
		M8 x 110	1.00	M12 x 170	1.95
		M8 x 120	1.45	M12 x 280	4.50
				M16 x 40	1.30

SOCKET CAP ("ALLEN ") SCREWS

M4 x 12 S	0.20	M6 x 12 S	0.25	M8 x 20 S	0.40
M4 x 20 S	0.25	M6 x 16 S	0.25	M8 x 30 S	0.60
M5 x 10 S	0.20	M6 x 20 S	0.30	M8 x 40	0.70
M5 x 12 S	0.20	M6 x 25 S	0.30	M8 x 50	0.80
M5 x 16 S	0.25	M6 x 30	0.35	M8 x 65	0.90
M5 x 20 S	0.25	M6 x 35	0.35	M8 x 75	1.00
M5 x 25 S	0.25	M6 x 40	0.45	M8 x 100	1.20
M5 x 30	0.35	M6x 45	0.50	M8 x 110	1.30
M5 x 35	0.35	M6 x 50	0.55		
M5 x 40	0.40	M6 x 55	0.85	<u>COUNTERSUNK</u>	
		M6 x 60	0.90	M6 x 16 S	0.35
		M6 x 70	1.00	M6 x 20 S	0.40
		M6 x 80	1.15	M6 x 25 S	0.45
		M6 x 90	1.35	M6 x 35 S	0.45
		M6 x 100	1.55	M6 x 40	0.50
				M8 x 25 S	0.45

PANHEAD SLOTTED SCREWS

M5 x 16	0.15
M6 x 12	0.15
M6 x 16	0.20
M6 x 20	0.20

HEXAGON NUTS

M4	0.05
M5	0.05
M6	0.10
M8	0.10
M10	0.15
M12	0.20
M14	0.35
M16	0.45

DOME NUTS

M5	0.40
M6	0.50
M8	0.70
M10	0.80

NYLOC NUTS

M5	0.20
M6	0.25
M8	0.30
M10	0.45
M12	0.55
M14	0.75
M16	0.80

WASHERS

PACK OF 10

M4	0.20
M5	0.25
M6	0.25
M8	0.35
M10	0.55
M12	0.85
M16	1.05

SPRING WASHERS

PACK OF 10

M5	0.25
M6	0.30
M8	0.45
M10	0.65
M12	0.85
M14	0.95

SPECIAL WASHERS

EACH

I.D. x O.D. x Thickness

M6 x 25 x 1.6	0.15
M8 x 30 x 1.6	0.15

METRIC FINE ITEMS

M10 x 1.25 x 25 S	1.50
M10 x 1.25 x 50	2.20
M10 x 1.25 x 80	2.60
M14 x 1.5 x 155	6.00

M10 x 1 Nut	1.40
M10 x 1.25 Nut	1.40
M12 x 1 Thin Nut	1.50
M14 x 1.5 Thin Nut	2.00

