

A.J.S. & MATCHLESS STAINLESS STEEL PARTS

KIM MOLNAR STAINLESS. UNIT 9 ROMAN WAY, RIBBLETON,
PRESTON, LANCS. PR2 5BB TELEPHONE 01772 700700 FAX 01772 705075
Web site: www.kmstainless.co.uk Email: orders@kmstainless.co.uk

This list is VALID FROM 1ST JANUARY 2008 to 30TH JUNE 2008
Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

<u>CODE</u>	<u>HEAVYWEIGHT MODELS ENGINE & GEARBOX</u>	<u>PRICE .£</u>
Prefix code: S = singles, T = twins, ST = both.		
S2	Cylinder base nut, original double hexagon.....	5.00 ea
S3	Rocker box bolt, original head, 1.15/16" long.....	2.75 ea
S4	Rocker box bolt, original head, 2.15/16" long.....	2.75 ea
S5	Rocker box bolt, original head, 3.15/16" long.....	2.75 ea
S7	Magneto chain cover slotted screws, manual ignition advance (6).....	1.30 set
S8	As S7, allen screws.....	4.30 set
S9	Magneto chain cover slotted screws, auto advance (6) AJ.S.....	2.10 set
S42	Magneto chain cover slotted screws, auto advance (8) Matchless.....	2.10 set
S10	Timing case to crankcase screws, slotted.....	1.80 ea
S10A	Timing case to crankcase screws, allen.....	1.80 ea
ST11	Alternator type primary chaincase slotted screws (14).....	23.00 set
ST12	As ST11, allen screws.....	23.00 set
ST13	Centre nut & washer for pressed steel primary chaincase.....	1.45 ea
ST14	Clutch insp cover slotted screws, pressed steel primary chaincase.....	1.75 set
T15	Timing cover cheesehead slotted screws (10) alt to T16.....	3.50 set
T16	Timing cover slotted screws, original large dome head.....	2.65 ea*
T19	Timing cover allen screws (10) alt to T16.....	8.25 set
Items T15, T16, T19, state if longer (1.1/4") screws required for later oil pump		
T17	Rocker inspection cover allen screws (8).....	4.60 set
T18	As T17, slotted screws.....	4.60 set
ST20	AMC gearbox outer cover slotted screws, incl insp cover (7).....	9.70 set
ST21	As ST20, allen screws.....	9.70 set
ST22	AMC gearbox gearlever pinch bolt, nut & washers.....	1.35 ea
ST23	AMC gear pointer bolt & washer.....	.75 ea
ST24	AMC gearbox kickstart pinch bolt & washer state whether 3/8 x 20 tpi (original) or M10 (pattern).....	1.65 ea
ST25	AMC gearbox inspection cover, aluminium.....	9.00 ea*
ST26	AMC gearbox inner cover nut & spring washer.....	.85 ea
ST27	As ST26 but smaller hexagon for easy spanner access.....	.95 ea
ST43	AMC gear pointer.....	4.30 ea*
ST44	AMC gearbox drain & level plugs.....	2.90 pr
ST30	Burman B52 gearbox outer cover slotted screws (5).....	5.30 set
ST31	As ST30, allen screws.....	5.30 set
ST32	B52 gearbox inner cover slotted screws.....	.70 ea
ST32A	As ST32, allen screws.....	.75 ea
ST33	B52 gearlever pinch bolt, nut & washers.....	1.40 ea
ST34	B52 kickstart lever pinch bolt, nut & washer.....	2.05 ea
ST38	Primary chain adjuster nuts (2).....	1.80 pr
ST40	Amal monobloc float chamber screws.....	.90 set
ST41	Carb to manifold nuts & spring washers (2).....	1.90 set

CODEHEAVYWEIGHT MODELS, FRAME & CYCLE PARTSPRICE .£

Prefix code: R = rigid frame, J = jampot frame, G = Girling frame

NOTE: Heavyweight parts are based on roadsters, some parts do not fit C & CS models

SOME NOTES ON AJS / MATCHLESS FRONT FORKS:

Up to 1954 the forks utilised 1.1/8" diameter stanchions, parts suitable for these include: RJ56, RJ57, RJ63, etc.

In 1955 1.1/4" diameter stanchions were introduced, which will accept the following parts: JG51, JG55, JG111, JG112, JG113, RJG62, etc.

We do not stock the type of top nut used on 1957-1963 stanchions.

1964-66 models used a lengthened version of the Norton Roadholder front fork, together with Norton wheels & brakes, use G66 fork seal holders . The featherbed section of our Norton Twins list details other parts suitable for the 1964-66 models.

JG51	Fork stanchion top nut hexagon type, fits 1.1/4" dia tubes.....	7.90 ea*
JG55	Special washer for RJ51.....	2.10 ea
G52	Fork stanchion top nut, 'Roadholder' 1.3/8" dia stanchions.....	9.90 ea*
G54	Washer for G52.....	2.20 ea
G66	Fork seal holder 1964 on (2 reqd).....	29.20 ea*
RJ56	Steering column thin adjuster nut, pre '54.....	4.50 ea*
RJ57	Domed lock nut for RJ56, Pre '54.....	8.25 ea*
JG111	Steering column adjuster nut, '55 on.....	10.80 ea*
JG112	Domed locknut for JG111, nests inside.....	10.20 ea*
JG113	As JG112, but drilled for steering damper.....	10.40 ea*
RJG59	Handlebar clamp allen screws (3).....	3.60 set
RJG60	Handlebar, suitable for all models.....	31.50 ea*
RJG62	Fork stanchion pinch allen screw (2 reqd).....	1.50 ea
RJ63	Dome nut & washer for fork stanchion pinch, fits those models with stud in bottom yoke.....	2.00 ea*
RJG68	Nuts & spring washers for front wheel spindle clamps (4).....	3.50 set
RJG69	Front wheel spindle nut.....	2.75 ea*
RJG70	Domed bolt retaining torque arm to front brake plate.....	3.10 ea*
RJG71	Brake operating lever retaining nut & washer, front & rear.....	.85 ea
RJG73	Brake rod, including spring retaining washer.....	8.80 ea
RJG75	Brake rod spring.....	2.75 ea
RJG76	Brake rod fork end with clevis & split pin.....	10.90 ea
RJG78	Bake rod adjuster nut.....	7.50 ea*
RJG81	Rear wheel spindle nut.....	3.85 ea*
JG115	Large wheel nut for dummy spindle, LHS, Q.D. type.....	6.80 ea
JG116	Grooved spacer, LHS, Q.D. type.....	4.40 ea
JG117	Rear wheel spindle spacer, RHS, Q.D. type.....	3.85 ea
JG118	Nut retaining speedo drive, RHS, Q.D. type.....	6.05 ea
JG119	Special washers for Q.D. type wheel nuts (2).....	3.85 pr
JG83	Rear wheel adjuster & locknut (2 reqd).....	3.50 ea

<u>CODE</u>	<u>HEAVYWEIGHT MODELS, FRAME & CYCLE PARTS (contd.)</u>	<u>PRICE.£</u>
G114	Retaining screw for centre section styling cover.....	3.50 ea
J88	'Jampot' top spring retainer, circlip type.....	13.20 ea*
J89	'Jampot' bottom spring retainer, threaded.....	16.50 ea
G98	'Girling' suspension bottom cover, mirror polished.....	17.60 ea*
G99	'Girling' suspension top cover, black enamelled stainless.....	19.80 ea
JG90	Rear suspension top mounting bolt.....	4.25 ea*
JG91	Rear suspension bottom mounting bolt.....	3.30 ea*
JG92	Rear suspension mounting sleeve nut, top & bottom.....	3.30 ea
RJG93	Domed 5/16" bolt & washer with spigot for rear mudguard mount (2 reqd).....	4.80 ea
RJG94	Footrest retaining nut & washer.....	1.30 ea
G96	Screw in type oil tank cap, polished aluminium.....	4.60 ea*
RJG97	Oil tank drain plug, hexagon replacement.....	2.20 ea

LIGHTWEIGHT MODELS

The following parts fit all lightweight models:

S2, S3, S4, S5, ST22, ST23, ST40, ST41, RJG94, G96

The following parts also fit the 250CSR & 350 models:

RJG59, RJG62, RJG68, G98, G99

LA101	RHS engine cover slotted screws, including C/B cover (6).....	8.40 set
LA102	As LA101, allen screws.....	8.40 set
LA103	Gearbox through fastening allen screws (6 reqd).....	2.30 ea
LA104	Gearbox inspection cover slotted screws (2).....	.45 pr
LA104A	As LA104, allen screws.....	1.40 pr
LA105	Primary chaincase allen screws.....	11.00 set

STAINLESS STEEL PARTS - GENERAL STOCK LIST

KIM MOLNAR STAINLESS. UNIT 9 ROMAN WAY, RIBBLETON,
PRESTON, LANCS. PR2 5BB TELEPHONE 01772 700700 FAX 01772 705075
Web Site: www.kmstainless.co.uk Email: orders@kmstainless.co.uk

This list is NUMBER 43 VALID FROM 1ST JANUARY 2008 to 30TH JUNE 2008
OR UNTIL THE ISSUE OF NUMBER 44

Do NOT use this list after this date, either send an SAE for a new list,
or look up current prices on the web site.

We also have specialist lists for most makes of British motorcycles.
Either send an SAE stating make, model & year of manufacture or look up the list on the web site.

HEXAGON BOLTS

Those marked 'S' are fully threaded to the head, and are called hexagon set screws.

<u>BSF</u>	<u>PRICE .£</u>	<u>UNF</u>	<u>PRICE .£</u>	<u>CYCLE - 26tpi</u>	<u>PRICE .£</u>
1/4 x 1/2 S	0.55	1/4 x 1/2 S	0.30	1/4- Identical to BSF	
1/4 x 3/4 S	0.60	1/4 x 3/4 S	0.35	5/16 x 1/2 S#	1.35
1/4 x 1 S	0.65	1/4 x 1 S	0.40	5/16 x 1 S	1.35
1/4 x 1.1/4	0.90	1/4 x 1.1/4	0.45	5/16 x 1.1/2	1.50
1/4 x 1.1/2	0.95	1/4 x 1.1/2	0.65	5/16 x 2	1.65
1/4 x 1.3/4	1.05	1/4 x 2	0.70	5/16 x 2.1/2	2.25
1/4 x 2	1.20	5/16 x 3/4 S	0.50	5/16 x 3	2.55
1/4 x 3	1.50	5/16 x 1 S	0.55	5/16 x 3.3/4	2.75
5/16 x 1 S	1.20	5/16 x 1.1/4	0.60	3/8 x 7/8 #	2.15
5/16 x 1.1/4	1.30	5/16 x 1.1/2	0.65	3/8 x 1 S	2.15
5/16 x 1.1/2	1.40	5/16 x 1.1/2 S	0.70	3/8 x 1.1/2	2.90
5/16 x 1.3/4	1.45	5/16 x 1.3/4	0.75	3/8 x 1.3/4	2.90
5/16 x 2	1.50	5/16 x 2	0.75	3/8 x 2	2.90
5/16 x 2.1/4	1.60	5/16 x 2.1/4	0.90	3/8 x 2.1/2	3.30
5/16 x 2.1/2	1.65	5/16 x 2.1/2	0.90	3/8 x 3	3.30
5/16 x 2.3/4	1.70	5/16 x 3	1.10	3/8 x 3.1/4	3.50
5/16 x 3	1.75	5/16 x 4	2.90	3/8 x 3.3/8	4.05
5/16 x 3.3/4	2.50	5/16 x 4.1/4	3.40	3/8 x 3.3/4	4.05
3/8 x 1 S	1.30	5/16 x 4.1/2	3.60	3/8 x 3.7/8	4.05
		5/16 x 5	3.75	3/8 x 5.3/8	4.85
3/8 x 1.1/2	1.40	5/16 x 5.1/2	4.00	3/8 x 5.7/8	4.85
3/8 x 1.3/4	1.50	3/8 x 3/4 S	0.55		
3/8 x 2	1.55	3/8 x 1 S	0.60	BA	
3/8 x 2.1/4	1.75	3/8 x 1.1/4 S	0.70	2BA x 1/2 S	0.20
3/8 x 2.1/2	1.80	3/8 x 1.1/2	0.80	2BA x 3/4 S	0.25
3/8 x 2.3/4	2.00	3/8 x 1.3/4	0.95		
3/8 x 3	2.10	3/8 x 2	1.15	UNC	
3/8 x 4	2.65	3/8 x 2.1/4	1.25	1/4 x 2.1/4	0.40
7/16 x 1.3/8	2.90	3/8 x 2.1/2	1.30	1/4 x 3	0.55
		3/8 x 2.3/4	1.40	5/16 x 3/4 S	0.20
		3/8 x 3	1.40	5/16 x 1 S	0.25
		3/8 x 3.1/2	2.00	5/16 x 1.1/2 S	0.30
		3/8 x 4.1/4	3.40	5/16 x 1.3/4	0.35
		3/8 x 4.1/2	3.60	5/16 x 2.1/2 S	0.45
		3/8 x 4.3/4	3.75	5/16 x 3.1/4	0.65
		3/8 x 5.3/4	6.50		
		7/16 x 7/8 S	2.00		
		7/16 x 1.1/4	2.80	WHITWORTH	
		7/16 x 2.1/4	3.10	1/4 x 1/2 S	0.20
		7/16 x 3.1/2	4.00	1/4 x 3/4 S	0.20
		1/2 x 1.3/4	3.10	1/4 x 1 S	0.25
		1/2 x 2.1/2	4.00	1/4 x 1.1/2	0.25
				1/4 x 2	0.30
				5/16 x 1 S	0.30
<u>26 TPI DOMED BOLTS</u>					
For mudguard mountings Etc. Fully threaded.					
1/4 x 1 S	2.20				
5/16 x 1 S	2.65				
3/8 x 1 S	3.10				
				Note: UNC & Whitworth can be interchanged.	

SOCKET CAP ("ALLEN ") SCREWS

<u>BSF</u>	<u>PRICE .£</u>	<u>WHITWORTH(UNC)</u>	<u>PRICE .£</u>	<u>UNF</u>	<u>PRICE .£</u>
1/4 x 3/4 S	1.10	3/16 x 1/2 S	0.25	5/16 x 3/4 S	0.60
1/4 x 1 S	1.20	3/16 x 3/4 S	0.30	5/16 x 1 S	0.60
1/4 x 1.1/4 S	1.50	3/16 x 1 S	0.35	3/8 x 1.1/4 S	1.00
1/4 x 1.1/2	1.70	3/16 x 2	0.90		
1/4 x 2	1.90	1/4 x 1/2 S	0.35	<u>BA (British Association)</u>	
1/4 x 2.1/4	2.00	1/4 x 3/4 S	0.35	2BA x 3/8 S	0.65
1/4 x 2.1/2	2.10	1/4 x 1 S	0.35	2BA x 1/2 S	0.65
1/4 x 2.3/4	2.20	1/4 x 1.1/4 S	0.40	2BA x 5/8 S	0.65
5/16 x 3/4 S	1.30	1/4 x 1.1/2	0.45	2BA x 3/4 S	0.65
5/16 x 1 S	1.50	1/4 x 1.3/4	0.55	2BA x 1 S	0.75
5/16 x 2	2.00	1/4 x 2	0.60	2BA x 1.1/4	0.90
3/8 x 1 S	1.50	1/4 x 2.1/4	0.75	2BA x 1.1/2	0.95
		1/4 x 2.1/2	0.85	2BA x 2	1.35
		1/4 x 2.3/4	1.05		
		1/4 x 3	1.80	<u>COUNTERSUNK</u>	
		1/4 x 4.3/8	4.50	1/4UNC x 3/4 S	0.50
		1/4 x 5.3/8	6.00	1/4UNC x 1.3/4	0.90
		5/16 x 7/8 S	0.65	5/16UNF x 3/4 S	0.80
		5/16 x 1 S	0.65		
		5/16 x 2	1.05		
		3/8 x 1.3/4	0.95		

MACHINE SCREWS - SLOTTED - ALL FULLY THREADED

CHEESEHEAD

2BA x 1/2	0.20
2BA x 5/8	0.20
2BA x 3/4	0.20
2BA x 1	0.20
2BA x 2	0.35

3/16 Whit x 1/2	0.15
1/4 Whit x 3/4	0.35
1/4 Whit x 1	0.40
1/4 Whit x 1.1/4	0.55
1/4 Whit x 1.1/2	0.55
1/4 Whit x 2	0.75
1/4 Whit x 2.1/4	1.20
1/4 Whit x 2.1/2	1.40
1/4 Whit x 3	1.80
1/4 BSF x 3/4	0.50
1/4 BSF x 1	1.50
1/4 BSF x 1.1/2	1.70
1/4 BSF x 2	1.90

FILLISTER HEAD

1BA x 9/16 #	1.30
1BA x 7/8 #	1.40
3/16 Whit x 1/2	0.10
No 8 UNC x 3/8	0.10
No 10 UNC x 1/2	0.10

ROUND HEAD

3/16 Whit x 1	0.10
3/16 Whit x 2	0.15

PAN HEAD

No 6 UNC x 3/4	0.10
----------------	------

COUNTERSUNK

No 6 UNC x 3/8	0.10
1/4 Whit x 1	0.12

SELF TAPPING SCREWS

PAN HEAD

No 4 x 3/8	0.04
No 6 x 1/2	0.05
No 6 x 1.1/4	0.08
No 8 x 3/4	0.05
No 10 x 1	0.09

COUNTERSUNK

No 8 x 1/2	0.05
------------	------

If our stock range does not satisfy your requirements we can make any size of hexagon bolt or stud to order. This takes up to 8 weeks to fit into our production schedule. When ordering please give full details of: diameter, length; overall for stud, under head for bolts, thread type & thread length, head hex size & thickness for bolts. We cannot make special allen screws or slotted machine screws.

SPECIAL SINGLE DIAMETER BOLTS, DOUBLE DIAMETER STUDS, STUDS WITH DIFFERENT THREAD EACH END:

Cost £ 5.30 each, PLUS charge per inch:

SPECIAL STUDS, SINGLE DIAMETER, SAME THREAD EACH END: Cost £ 3.85 each, PLUS charge per inch:

1/4 diameter	= .30 per inch
5/16	= .40 per inch
3/8	= .50 per inch
7/16	= .65 per inch
1/2	= .90 per inch

Example: 5/16 x 4.1/2 bolt costs £ 5.30 + 5 x .40 = £ 7.30 each.

HEXAGON NUTS		PRICE .£	WASHERS		PRICE .£	SPRING WASHERS		PRICE .£
	<u>T.P.I.</u>		<u>PACK OF 10</u>			<u>PACK OF 10</u>		
4BA	38.5	0.04	3/16		0.25	3/16		0.25
2BA	31.4	0.05	1/4		0.25	1/4		0.35
1BA	28.2	0.50	5/16		0.35	5/16		0.45
1/4 BSF	26	0.25	3/8		0.45	3/8		0.55
5/16 BSF	22	0.30	7/16		0.65	7/16		0.75
3/8 BSF	20	0.35	1/2		0.85	1/2		0.95
7/16 BSF	18	1.20	<u>SPECIAL WASHERS</u> Inside dia x outside dia x thickness 3/16 x 1 x 1/16 0.15 1/4 x 1 x 1/16 0.15 5/16 x 9/16 x 3/32 0.55 5/16 x 1 x 1/16 0.15 3/8 x 5/8 x 3/32 0.55 3/8 x 3/4 x 1/16 0.20 3/8 x 1 x 1/16 0.15 7/16 x 11/16 x 3/32 0.60 9/16 x 1 x 1/16 0.20 5/8 x 1.1/8 x 1/16 0.20					
1/2 BSF	16	1.30						
9/16 BSF	16	1.50						
3/16 Whit	24	0.05						
1/4 Whit	20	0.10						
5/16 Whit	18	0.20						
3/8 Whit	16	0.30						
5/16 UNC	18	0.15						
3/8 UNC	16	0.20						
1/4 UNF	28	0.10						
5/16 UNF	24	0.15						
3/8 UNF	24	0.20						
7/16 UNF	20	0.55						
1/2 UNF	20	0.65						
5/16 Cycle	26	0.75						
3/8 Cycle	26	0.75						
7/16 Cycle	20	1.10						
7/16 Cycle	26	1.20						
1/2 Cycle	20	1.20						
1/2 Cycle	26	1.25						
9/16 Cycle	20	1.65						
9/16 Cycle	26	2.00						
5/8 Cycle	20	3.00						
11/16 Cycle	20	4.00						
3/4 Cycle	20	4.50						
7/8 Cycle	20	5.00						
<u>DOME NUTS</u>			<u>SMALL HEXAGON</u>			<u>THIN LOCK NUT</u>		
2BA		0.65	1/4 Cycle #		0.95	5/16 BSF		0.55
1/4 BSF		1.50	5/16 Cycle #		0.95	3/8 Cycle 26 tpi		0.85
5/16 BSF		1.90	3/8 Cycle #		0.95	7/16 Cycle 20 tpi		1.20
3/8 BSF		2.10	7/16 Cycle 20 tpi #		1.05	1/2 Cycle 26 tpi		1.30
1/4 UNF		0.85	5/8 Cycle 20 tpi #		1.80	5/8 Cycle 20 tpi		2.10
5/16 UNF		0.95	3/8 UNF#		1.00	3/4 Cycle 20 tpi		3.40
3/8 UNF		1.10	7/16 UNF#		1.20			
5/16 Cycle		1.90	<u>SELF LOCKING NUTS</u>			<u>PETROL TAP NUTS</u>		
3/8 Cycle		2.10	2BA		0.60	1/4 BSP thread		2.20
7/16 Cycle 20 tpi		3.00	1/4 BSF		1.00	5/16 Whit spanner		
7/16 Cycle 26 tpi		3.00	5/16 BSF		1.10	size.		
3/8 Whit		0.80	3/8 BSF		1.20	<u>SPLIT PINS</u>		
3/8 UNC		0.80	1/4 UNF		0.35	1/16 dia x 1/2		.05
			5/16 UNF		0.45	1/16 dia x 1.1/2		.10
			3/8 UNF		0.55	3/32 dia x 3/4		.05
			7/16 UNF		0.90	3/32 dia x 1.1/4		.10
			1/2 UNF		0.90	1/8 dia x 2.1/4		.20
			5/8 UNF		2.00			
			5/16 Cycle		1.30			
			3/8 Cycle		1.65			
<u>JUBILEE CLIPS</u>			<u>CLEVIS PINS</u>					
To fit hose sizes:			Length measured under head to hole					
3/8 - 1/2	(9-13mm)		1.70			1/4 dia x 9/16		1.85
1/2 - 3/4	(13-19mm)		1.70			1/4 dia x 1.1/16		1.85
3/4 - 1	(19-25mm)		1.70					
1 - 1.3/8	(25-35mm)		1.80					
1.1/4 - 1.7/8	(32-48mm)		1.90					
1.1/2 - 2.1/8	(38-54mm)		2.00					
2 - 2.3/4	(50-70mm)		2.10					

DESCRIPTION**PRICE.£****SCREW PITCH GAUGE**

Identify threads per inch (t.p.i.) with ease. 52 leaves covering metric and imperial threads. Includes instructions and thread chart. Order code T12 6.30 ea

BRAKE RODS & FITTINGS

We will make any type of brake rod to special order, the following prices are for 1/4 dia 26 tpi or 28 tpi rods only, other sizes by quotation. You must state length & thread lengths required.

Type 1 straight rod, threaded both ends	8.60 ea
Type 2 rod with right angle bend at front end, threaded at rear end	9.80 ea
Clevis (fork end) for type 1 rods 26tpi	10.80 ea
Clevis (fork end) for type 1 rods 28tpi (UNF)	11.90 ea
Hexagon adjuster nut, state 26tpi or 28tpi	6.05 ea
Knurled round adjuster, 26tpi only	6.60 ea
Brake rod spring	2.75 ea
Brake rod trunnion, state 7/16" or 1/2" diameter	2.75 ea

GIRLING SPRING COVERS

Bottom, short to fit close to spring, mirror polished (2 reqd)	17.60 ea*
Top, long, fits over bottom cover, mirror polished, 5" long (2 reqd)	19.80 ea*
Top, as above, stove enamelled black on stainless, 5" long (2 reqd)	19.80 ea
Top retaining collets, set of 4	6.60 set

AMAL PARTS

Lever pivot screw with plain nut, state whether BSF or UNF	1.85 ea
Lever pivot screw with selflock nut, state whether BSF or UNF	2.50 ea
Clutch & brake lever clamp screws Amal part no 11/014	1.30 ea
Twist grip clamp screws Amal part no 11/013	1.40 ea
Monobloc float chamber screws (3)	0.90 set
Monobloc extended float chamber long screws (3)	1.20 set
Monobloc petrol feed banjo bolt	1.95 ea
Concentric float chamber & top allen screws & spring washers MkI (4)	2.90 set
As above for MkII carb (4)	2.90 set
Concentric petrol feed banjo bolt	3.30 ea

SPEEDO & REV COUNTER BEZELS

Screw on type for Smiths 'chronometric', made in top quality chromed brass. State if flanged (headlamp mounted instruments), plain (bracket mounted instruments), or special flange (Triumph Nacelle only) 11.60 ea

TAX DISC HOLDER

6.00 ea

EXHAUST PIPE / SILENCER CLAMPS

These are mirror polished, and include the clamp bolt & nut 7.25 ea*
 You must specify PIPE outside dia, NOT silencer, and BSF, UNF or metric bolt
 Stock sizes are to fit pipe O.D.: 1.1/4, 1.3/8, 1.1/2, 1.5/8, 1.3/4, 2"

HANDLEBARS

We stock a range of 7/8" dia polished stainless steel handlebars from Norton/Vincent flats to T140 export style, prices from £31.50. Please see the relevant catalogue for details. Sorry, we cannot make one off handlebars to samples.

LUBRICANTS

We use and thoroughly recommend Morris Lubricants for all our road and race bikes.

MLR40	Castor oil. The only engine oil for Manx, G50 & 7R – 5 litre can	23.00 ea
Elite 40	Monograde. Ideal for Classic road bikes – 5 litre can	11.50 ea
Race gear oil	75 weight fully synthetic, low drag – 1 litre bottle	6.00 ea
MLR chain lube	Brilliant stuff! Clear aerosol, pongs a bit but sticks like the proverbial – 200ml aerosol	3.00 ea

Because of the weight engine oil has to be sent by overnight carrier and the cost is £10.00 within the UK, overseas by courier at cost. Any additional items ordered at the same time as oil will be sent free of carriage costs.

STAINLESS STEEL BAR

For the home workshop we offer stainless steel raw material for you to make your own parts. We offer it in 2 foot lengths so that it can be sent through the post without problems. There is no cutting charge for these standard lengths.

We offer and recommend type 303. This is a good quality 18% Chromium, 8% Nickel (minimum), grade with additives to give free machining properties. Tensile strength 40 tons p.s.i. minimum, yield strength 15 tons p.s.i. minimum, impact strength 85 ft.lbs. (Izod)

Other specifications for special applications, and other sizes, including metric, can be supplied to order. Sorry, we cannot supply sheet or tube.

All prices are per 2ft length:

<u>ROUND</u>	<u>PRICE .£</u>	<u>WHITWORTH HEXAGON</u>			<u>PRICE .£</u>
		<u>A/F</u>	<u>SPANNER SIZE</u>	<u>USE FOR:</u>	
3/16 dia	2.20				
1/4	2.55				
5/16	4.00	0.324	1/8 Whit	2BA, 3/16 BSF/BSW	5.50
3/8	5.50	0.445	3/16 Whit	1/4 BSF/BSW/Cycle	7.20
7/16	6.60	0.525	1/4 Whit	5/16 BSF/BSW/Cycle	9.35
1/2	8.25	0.600	5/16 Whit	3/8 BSF/BSW/Cycle	11.45
5/8	11.20	0.710	3/8 Whit	7/16 BSF/BSW/Cycle	15.95
3/4	15.65	0.820	7/16 Whit	1/2 BSF/BSW/Cycle	20.00
7/8	20.90	0.920	1/2 Whit	9/16 BSF/BSW/Cycle	22.55
1	22.55	1.200	3/4 Whit	Various	34.10

When ordering hex bar please state A/F size required, do not refer to spanner sizes.

FLAT BAR

1/8 x 1 6.10

A/F SIZE HEXAGON FOR UNF & UNC

<u>SIZE</u>	<u>PRICE</u>	<u>SIZE</u>	<u>PRICE</u>
3/8	5.50	5/8	11.90
7/16	7.20	11/16	13.75
1/2	8.80	3/4	16.50
9/16	10.00	15/16	22.90

HANDLEBAR TUBE

7/8 diameter x 16 gauge - £13.80 per metre.

Steel is extremely heavy and usually has to be sent separately. For this reason special post & packing rates apply to the above raw material IRRESPECTIVE of other items ordered.

Bar order under £10.00: + £5.00 P&P
 Bar order over £10.00: + £10.00 P&P
 Overseas bar order: Price on application, can be more than the bar!

UK & EC CUSTOMERS REMEMBER TO ADD VAT AT THE CURRENT RATE.

Restorers seeking authenticity should be aware that a light use of shotblasting equipment on stainless gives it a perfect cadmium plated appearance, and scratch, hammer or abuse it, IT WILL NOT RUST. Rain, snow etc has no effect. Stainless can be mirror polished to look like chrome, and it will not chip or flake. Stainless fasteners will prevent damage to paintwork that is caused by rusting of washers and other fasteners due to entrapped moisture. Stainless steel is maintenance free. Stainless steels are High Tensile, threads very seldom strip or shear. If the exact length of fastener you require is not listed you can use a longer one and cut to length with a good hacksaw & remove the burr with a file, the cut end will not rust. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

We have been selling stainless parts for over 25 years now. As the largest manufacturer of stainless steel motorcycle parts, the ability to buy top quality materials at the lowest prices, coupled with substantial investment in sophisticated machine tools means that our products are the best value on the market. Do not be misled by claims from certain competitors that their higher prices indicate a better product, they don't!

Items on the list marked * are polished, the remainder come with a bright natural finish. Items marked # are made from a smaller than standard hexagon size, this improves spanner access in certain locations. All our imperial fasteners have faced heads, i.e. all lettering is removed.

TO ORDER.... PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.
Overseas charged at cost if paid by card, or add 25% on prepaid orders.
U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE

DELIVERY.... We try and maintain 100% stocks of all these standard fasteners, very occasionally some of the less common sizes can be out of stock. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 6 weeks, depending on our production schedule, so please plan ahead and order early.

ORDER ENQUIRIES.... If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax 01772 705075, email orders@kmstainless.co.uk Our office hours are 9.00am to 4.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

PERSONAL CALLERS.... This is an engineering shop & mail order operation, personal callers can only be accommodated by prior appointment.

DIRECTIONS.... FROM THE SOUTH: Junction 31A M6.

Follow the signs for Roman Way Industrial Estate / Longridge. After three roundabouts you will pass the Crematorium on your right, take the next right into Roman Way Employment Centre. Take the first left and follow the road round to Unit 9. Go past to the end of the row & turn left into the car park. Park here and use the pedestrian access to the rear of the unit.
FROM THE NORTH: Go to Junction 31 M6, turn round and come back north to Junction 31A then follow directions above.

Please do not enter through the workshop. It is a busy place and can be dangerous; we do not want to injure our customers!

METRIC RANGE

All the items on this page are ISO metric coarse thread, which is used on all European and Oriental machines, up to M8 sizes. M10 and above is usually 1.25mm or 1.5mm pitch on automotive applications, which is metric fine. Metric fine hexagon bolts can be made to order, see page 2 of this list for pricing information.

HEXAGON BOLTS

Those marked 'S' are fully threaded to the head and are called hexagon set screws.

	<u>PRICE .£</u>		<u>PRICE .£</u>		<u>PRICE .£</u>
M5 x 12 S	0.20	M8 x 16 S	0.25	M10 x 25 S	0.40
M6 x 12 S	0.20	M8 x 20 S	0.25	M10 x 30	0.45
M6 x 16 S	0.20	M8 x 25 S	0.30	M10 x 40	0.50
M6 x 20 S	0.20	M8 x 30	0.30	M10 x 45	0.55
M6 x 25 S	0.25	M8 x 35	0.35	M10 x 50	0.60
M6 x 30	0.25	M8 x 40	0.35	M10 x 60	0.65
M6 x 35	0.25			M10 x 80	0.90
M6 x 40	0.30	M8 x 50	0.40	M10 x 90	1.05
M6 x 50	0.30	M8 x 60	0.50	M10 x 100	1.15
		M8 x 70	0.55	M10 x 110	1.25
		M8 x 80	0.55	M10 x 120	1.35
		M8 x 90	0.75	M12 x 50	0.95
		M8 x 100	0.95	M12 x 80	1.25
		M8 x 110	1.00	M12 x 170	1.95
		M8 x 120	1.45	M12 x 280	4.50
				M16 x 40	1.30

SOCKET CAP ("ALLEN ") SCREWS

M4 x 12 S	0.20	M6 x 12 S	0.25	M8 x 20 S	0.40
M4 x 20 S	0.25	M6 x 16 S	0.25	M8 x 30 S	0.60
M5 x 10 S	0.20	M6 x 20 S	0.30	M8 x 40	0.70
M5 x 12 S	0.20	M6 x 25 S	0.30	M8 x 50	0.80
M5 x 16 S	0.25	M6 x 30	0.35	M8 x 65	0.90
M5 x 20 S	0.25	M6 x 35	0.35	M8 x 75	1.00
M5 x 25 S	0.25	M6 x 40	0.45	M8 x 100	1.20
M5 x 30	0.35	M6x 45	0.50	M8 x 110	1.30
M5 x 35	0.35	M6 x 50	0.55		
M5 x 40	0.40	M6 x 55	0.85	<u>COUNTERSUNK</u>	
		M6 x 60	0.90	M6 x 16 S	0.35
		M6 x 70	1.00	M6 x 20 S	0.40
		M6 x 80	1.15	M6 x 25 S	0.45
		M6 x 90	1.35	M6 x 35 S	0.45
		M6 x 100	1.55	M6 x 40	0.50
				M8 x 25 S	0.45

PANHEAD SLOTTED SCREWS

M5 x 16	0.15
M6 x 12	0.15
M6 x 16	0.20
M6 x 20	0.20

HEXAGON NUTS

M4	0.05
M5	0.05
M6	0.10
M8	0.10
M10	0.15
M12	0.20
M14	0.35
M16	0.45

DOME NUTS

M5	0.40
M6	0.50
M8	0.70
M10	0.80

NYLOC NUTS

M5	0.20
M6	0.25
M8	0.30
M10	0.45
M12	0.55
M14	0.75
M16	0.80

WASHERS

PACK OF 10

M4	0.20
M5	0.25
M6	0.25
M8	0.35
M10	0.55
M12	0.85
M16	1.05

SPRING WASHERS

PACK OF 10

M5	0.25
M6	0.30
M8	0.45
M10	0.65
M12	0.85
M14	0.95

SPECIAL WASHERS

EACH

I.D. x O.D. x Thickness

M6 x 25 x 1.6	0.15
M8 x 30 x 1.6	0.15

METRIC FINE ITEMS

M10 x 1.25 x 25 S	1.50
M10 x 1.25 x 50	2.20
M10 x 1.25 x 80	2.60
M14 x 1.5 x 155	6.00

M10 x 1 Nut	1.40
M10 x 1.25 Nut	1.40
M12 x 1 Thin Nut	1.50
M14 x 1.5 Thin Nut	2.00

