

## **BSA A & B SERIES, UP TO 1963 STAINLESS STEEL PARTS**

KIM MOLNAR STAINLESS. UNIT 9 ROMAN WAY, RIBBLETON,  
PRESTON, LANCS. PR2 5BB TELEPHONE 01772 700700 FAX 01772 705075  
Web Site: www.kmstainless.co.uk Email: orders@kmstainless.co.uk

This list is VALID FROM 1<sup>ST</sup> JANUARY 2008 to 30<sup>TH</sup> JUNE 2008  
Do NOT use this list after this date, either send an SAE for a new list,  
or look up current prices on the web site.

<u>CODE</u>	<u>ENGINE - A7 &amp; A10</u>	<u>PRICE .£</u>
BE1	Timing cover allen screws, all models (12).....	8.30 set
BE2	As BE1, cheesehead slotted screws.....	8.30 set+
BE8	ATD inspection cover allen screws, later models (2).....	2.40 pr+
BE13	AS BE8, cheesehead slotted screws.....	1.50 pr+
BE9	Inner timing cover allen screws (4).....	2.25 set
BE14	Rocker oil feed dome nut (2 reqd).....	2.20 ea*
BE32	Rocker oil feed banjo bolt (2 reqd).....	6.05 ea
BE3	Rocker cover dome nut (8 reqd).....	2.00 ea*
BE4	Allen screw replacement for BE3, not recommended (8).....	4.00 set
BE5	Rigid & plunger primary chaincase allen screws (12).....	9.00 set
BE6	As BE5 cheesehead slotted screws.....	9.00 set+
BE7	Swinging arm primary chaincase allen screws (15).....	13.20 set+
BE10	As BE7, cheesehead slotted screws.....	13.20 set+
BE25	Cylinder base studs, thick flange models (9).....	22.60 set
BE26	Cylinder base nuts & washers (9).....	9.35 set
BE27	Cylinder head bolts & washers for iron head (9).....	36.60 set*
BE28	Cylinder head bolts & washers for alloy head (9).....	36.60 set*
We are happy to supply individual cylinder head bolts, when ordering you must specify the length of bolt you require, excluding head. Price is £4.50 each.		
BE31	Rocker box long centre bolt & washer (4 reqd).....	3.20 ea
BE29	Magneto fixing nut & washer, top (2 reqd).....	.85 ea
BE30	Magneto bottom long nut, full length of mag.....	7.70 ea
BE34	Carb retaining nuts & washers (2).....	1.80 set
BE35	Crankcase sump plate nuts (4).....	1.10 set
<u>ENGINE - SINGLE CYLINDER 350/500</u>		
BE41	B31/B33 alternator primary chaincase allen screws (15).....	12.50 set
BE43	Barrel through stud/adaptor assembly (4 reqd).....	26.40 ea
<u>ENGINE - DBD 32/34</u>		
BE51	Outer cylinder head bolt & washer (4 reqd).....	8.40 ea
BE52	Barrel through stud/adaptor assembly (4 reqd).....	26.40 ea
<u>ALL ENGINES</u>		
Univ	Amal concentric float chamber & top allen screws (4).....	2.90 set
Univ	Amal monobloc float chamber slotted screws (3).....	.90 set
Univ	Silencer to exhaust pipe clamp, including nut & bolt state pipe outside diameter, NOT silencer.....	7.25 ea*
<u>A &amp; B SERIES PRE UNIT GEARBOXES</u>		
BG1	Outer cover allen screws, rigid & plunger models (5).....	4.20 set
BG2	As BG1 cheesehead slotted screws.....	4.20 set
BG3	Outer cover allen screws, swing arm models (5).....	4.20 set
BG4	As BG3 cheesehead slotted screws.....	4.20 set+
BG8	Special slotted screw retaining speedo drive, all models.....	2.75 ea
BG5	Outer cover special small nut & thick washer (4 reqd).....	1.70 ea
BG6	Spigotted nut for retaining kickstart spring anchor screw.....	1.55 ea
BG7	Screw for BG6, screws into outer cover from inside.....	1.20 ea
BG11	Gearlever clamp bolt & washer.....	.80 ea
BG12	Nut & washer for kickstart cotter pin.....	.85 ea
BG13	Gearbox oil level & drain plug.....	2.85 ea

<u>CODE</u>	<u>FORKS &amp; FRONT WHEEL A &amp; B SERIES</u>	<u>PRICE .£</u>
BF1	Fork stanchion top nut, swing arm models (2 reqd).....	10.45 ea*
BF2	Fork stanchion top nut, rigid & plunger models (2 reqd).....	10.45 ea*
BF15	Special washer for fork top nuts (2 reqd).....	2.40 ea
BF17	Steering column top nut.....	13.75 ea*
BF20	Steering column clamp bolt & extended nut.....	7.25 set
BF3	Handlebar, 27" long, 2" rise, 3" pull back.....	31.50 ea*
BF16	Handlebar clamp bolt.....	3.50 ea*
BF18	Headlamp mounting bolt & washer.....	2.60 ea*
BF4	Stanchion clamp bolt and nut, bottom yoke (2 reqd).....	2.40 ea
BF7	Fork oil seal holder, screws onto fork leg (2 reqd).....	28.60 ea*
	We can supply BF7 with seals fitted, cost extra per pair.....	9.00 pr
BF10	Nut & spring washer for brake cam operating lever.....	.85 ea
BF5	Screw in type front wheel spindle, left hand thread, 8" brake.....	30.25 ea*
BF14	Pinch bolt for fork leg, use with BF5.....	2.40 ea
BF6	Front wheel spindle, Ariel alloy hubs, '56/'57.....	30.25 ea*
BF12	Nut for BF6.....	3.50 ea
BF8	Front wheel spindle, Triumph iron hubs, '58 on.....	35.20 ea*
BF9	Nut retaining front brake plate, for BF8.....	5.30 ea*
BF13	Wheel spindle clamp bolts & spring washers for BF8 (4).....	6.90 set

REAR WHEEL & BRAKES SWING ARM MODELS HALF WIDTH HUBS PRE '56  
PLUS ALL GOLD STAR & ROCKET GOLD STAR

BF35	Rear wheel spindle.....	30.25 ea*
BF34	Rear wheel 'dummy' spindle, sprocket side.....	30.25 ea
BF36	RHS spacer.....	6.40 ea
BF37	LHS spacer.....	8.15 ea
BF38	LHS wheel nut.....	8.50 ea
BF39	Washer for BF38.....	1.65 ea
BF21	Rear wheel adjuster & locknut (2 Reqd).....	3.85 ea
BF40	Brake rod, fork end, trunnion & adjuster nut.....	32.00set

REAR WHEEL & BRAKES SWING ARM MODELS '56/'57 ARIEL ALLOY HUBS

BF45	Rear wheel spindle.....	30.25 ea*
BF44	Rear wheel 'dummy' spindle, sprocket side (one only in stock!).....	27.50 ea
BF46	RHS spacer, cotton reel.....	7.50 ea
BF48	LHS wheel nut.....	6.60 ea*
BF49	Washer for BF48.....	1.65 ea
BF21	Rear wheel adjuster & locknut (2 reqd).....	3.85 ea

REAR WHEEL & BRAKES '58 ON BSA IRON FULL WIDTH HUBS

BF54	Washer for rear wheel spindle.....	1.65 ea
BF55	Rear wheel spindle.....	30.25 ea*
BF53	Rear wheel 'dummy' spindle, sprocket side.....	30.25 ea
BF56	RHS spacer, cotton reel.....	6.20 ea
BF57	LHS spacer.....	8.15 ea
BF58	LHS wheel nut.....	6.55 ea*
BF59	Washer for BF58.....	1.65 ea
BF21	Rear wheel adjuster & locknut (2 reqd).....	3.85 ea
BF11	Dome nut & washer for brake shoe pivot post.....	2.20 ea*
BF10	Nut & spring washer retaining brake cam operating lever.....	.85 ea
BF52	Clevis pin for brake cable, front & rear.....	2.30 ea

<u>CODE</u>	<u>FRAME PARTS</u>	<u>PRICE .£</u>
BF60	'Girling' suspension bottom cover, mirror polished (2 reqd).....	17.60 ea*
BF61	'Girling' suspension top cover, black enamelled stainless (2 reqd).....	19.80 ea
BF62	Suspension unit top mounting bolt, nut, washers (2 reqd).....	3.25 ea
BF63	Cotton reel spacer for BF62 (2 reqd).....	3.60 ea
BF64	Suspension unit bottom mounting bolt, nut, washers (2 reqd).....	2.40 ea
BF67	Solid swing arm spindle.....	27.50 ea
BF68	Hollow swing arm spindle.....	34.65 ea
BF65	Clamp nut for swing arm spindle, state whether solid or hollow spindle.....	3.50 ea
BF66	Locking bolt for swing arm spindle.....	1.30 ea
 <u>ENGINE &amp; GEARBOX MOUNTING A7/A10 SWING ARM FRAME ONLY</u>		
BF70	Engine mounting studs (7) nuts & washers.....	34.00 set
BF71	Gearbox top bolt, nuts & serrated washers.....	N.Y.A.
BF72	Gearbox bottom stud, nuts & washers.....	N.Y.A.

**THIS LIST....** is specially produced for the BSA models shown, nothing else. Separate lists are available for the A50/A65 and the Rocket 3.

We believe that not only are our Stainless Steel parts of the highest quality on the market, but also are the best value available. This has been achieved by producing all these special parts in economic batch sizes in our own precision engineering workshop. Here we have combined substantial investment in sophisticated machine tools with traditional skills and, as the largest manufacturer of Stainless Steel motorcycle parts, the ability to buy top quality materials at the lowest prices.

Items on the list marked \* are polished, the remainder come with a bright natural finish. Due to the many non-standard screw sizes used by BSA screw sets marked + contain one or more screws which may have to be cut to the correct length. It may be of interest to you to know that the appearance of Stainless Steel can be changed, polish to look like chrome plate, all our parts contain more than 18% chromium by weight, or shot blast to look like cadmium plate. All our components are de greased after manufacturing and components such as wheel spindles and nuts, steering column nuts, fork top nuts, fork seal holders etc. must be lubricated with a copper bearing grease prior to fitting.

All items are individually bagged and labelled for your easy identification, this is done as a result of customer feedback, which we welcome.

**TO ORDER....** PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.

Overseas charged at cost if paid by card, or add 25% on prepaid orders.

**U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE.**

**DELIVERY....** It would be nice if everything was in stock all the time, but this is not technically possible. We usually have about 98% stocks, these are always changing. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 3 months as many material sizes are now obsolete, so please plan ahead and order early.

**ORDER ENQUIRIES....** If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax on 01772 705075, email [orders@kmstainless.co.uk](mailto:orders@kmstainless.co.uk) Our office hours are 9.00am to 4.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

**PERSONAL CALLERS....** This is an engineering shop & mail order operation; personal callers can only be accommodated by prior appointment.

## STAINLESS STEEL PARTS - GENERAL STOCK LIST

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This list is NUMBER 43 VALID FROM 1<sup>ST</sup> JANUARY 2008 to 30<sup>TH</sup> JUNE 2008  
OR UNTIL THE ISSUE OF NUMBER 44

Do NOT use this list after this date, either send an SAE for a new list,  
or look up current prices on the web site.

We also have specialist lists for most makes of British motorcycles.  
Either send an SAE stating make, model & year of manufacture or look up the list on the web site.

### HEXAGON BOLTS

Those marked 'S' are fully threaded to the head, and are called hexagon set screws.

<u>BSF</u>	<u>PRICE .£</u>	<u>UNF</u>	<u>PRICE .£</u>	<u>CYCLE - 26tpi</u>	<u>PRICE .£</u>
1/4 x 1/2 S	0.55	1/4 x 1/2 S	0.30	1/4- Identical to BSF	
1/4 x 3/4 S	0.60	1/4 x 3/4 S	0.35	5/16 x 1/2 S#	1.35
1/4 x 1 S	0.65	1/4 x 1 S	0.40	5/16 x 1 S	1.35
1/4 x 1.1/4	0.90	1/4 x 1.1/4	0.45	5/16 x 1.1/2	1.50
1/4 x 1.1/2	0.95	1/4 x 1.1/2	0.65	5/16 x 2	1.65
1/4 x 1.3/4	1.05	1/4 x 2	0.70	5/16 x 2.1/2	2.25
1/4 x 2	1.20	5/16 x 3/4 S	0.50	5/16 x 3	2.55
1/4 x 3	1.50	5/16 x 1 S	0.55	5/16 x 3.3/4	2.75
5/16 x 1 S	1.20	5/16 x 1.1/4	0.60	3/8 x 7/8 #	2.15
5/16 x 1.1/4	1.30	5/16 x 1.1/2	0.65	3/8 x 1 S	2.15
5/16 x 1.1/2	1.40	5/16 x 1.1/2 S	0.70	3/8 x 1.1/2	2.90
5/16 x 1.3/4	1.45	5/16 x 1.3/4	0.75	3/8 x 1.3/4	2.90
5/16 x 2	1.50	5/16 x 2	0.75	3/8 x 2	2.90
5/16 x 2.1/4	1.60	5/16 x 2.1/4	0.90	3/8 x 2.1/2	3.30
5/16 x 2.1/2	1.65	5/16 x 2.1/2	0.90	3/8 x 3	3.30
5/16 x 2.3/4	1.70	5/16 x 3	1.10	3/8 x 3.1/4	3.50
5/16 x 3	1.75	5/16 x 4	2.90	3/8 x 3.3/8	4.05
5/16 x 3.3/4	2.50	5/16 x 4.1/4	3.40	3/8 x 3.3/4	4.05
3/8 x 1 S	1.30	5/16 x 4.1/2	3.60	3/8 x 3.7/8	4.05
		5/16 x 5	3.75	3/8 x 5.3/8	4.85
3/8 x 1.1/2	1.40	5/16 x 5.1/2	4.00	3/8 x 5.7/8	4.85
3/8 x 1.3/4	1.50	3/8 x 3/4 S	0.55		
3/8 x 2	1.55	3/8 x 1 S	0.60	<b>BA</b>	
3/8 x 2.1/4	1.75	3/8 x 1.1/4 S	0.70	2BA x 1/2 S	0.20
3/8 x 2.1/2	1.80	3/8 x 1.1/2	0.80	2BA x 3/4 S	0.25
3/8 x 2.3/4	2.00	3/8 x 1.3/4	0.95		
3/8 x 3	2.10	3/8 x 2	1.15	<b>UNC</b>	
3/8 x 4	2.65	3/8 x 2.1/4	1.25	1/4 x 2.1/4	0.40
7/16 x 1.3/8	2.90	3/8 x 2.1/2	1.30	1/4 x 3	0.55
		3/8 x 2.3/4	1.40	5/16 x 3/4 S	0.20
		3/8 x 3	1.40	5/16 x 1 S	0.25
		3/8 x 3.1/2	2.00	5/16 x 1.1/2 S	0.30
		3/8 x 4.1/4	3.40	5/16 x 1.3/4	0.35
		3/8 x 4.1/2	3.60	5/16 x 2.1/2 S	0.45
		3/8 x 4.3/4	3.75	5/16 x 3.1/4	0.65
		3/8 x 5.3/4	6.50		
		7/16 x 7/8 S	2.00		
		7/16 x 1.1/4	2.80	<b>WHITWORTH</b>	
		7/16 x 2.1/4	3.10	1/4 x 1/2 S	0.20
		7/16 x 3.1/2	4.00	1/4 x 3/4 S	0.20
		1/2 x 1.3/4	3.10	1/4 x 1 S	0.25
		1/2 x 2.1/2	4.00	1/4 x 1.1/2	0.25
				1/4 x 2	0.30
				5/16 x 1 S	0.30
<b><u>26 TPI DOMED BOLTS</u></b>					
For mudguard mountings Etc. Fully threaded.					
1/4 x 1 S	2.20				
5/16 x 1 S	2.65				
3/8 x 1 S	3.10				
				<b>Note:</b> UNC & Whitworth can be interchanged.	

**SOCKET CAP ("ALLEN ") SCREWS**

<b><u>BSF</u></b>	<b><u>PRICE .£</u></b>	<b><u>WHITWORTH(UNC)</u></b>	<b><u>PRICE .£</u></b>	<b><u>UNF</u></b>	<b><u>PRICE .£</u></b>
1/4 x 3/4 S	1.10	3/16 x 1/2 S	0.25	5/16 x 3/4 S	0.60
1/4 x 1 S	1.20	3/16 x 3/4 S	0.30	5/16 x 1 S	0.60
1/4 x 1.1/4 S	1.50	3/16 x 1 S	0.35	3/8 x 1.1/4 S	1.00
1/4 x 1.1/2	1.70	3/16 x 2	0.90		
1/4 x 2	1.90	1/4 x 1/2 S	0.35	<b><u>BA (British Association)</u></b>	
1/4 x 2.1/4	2.00	1/4 x 3/4 S	0.35	2BA x 3/8 S	0.65
1/4 x 2.1/2	2.10	1/4 x 1 S	0.35	2BA x 1/2 S	0.65
1/4 x 2.3/4	2.20	1/4 x 1.1/4 S	0.40	2BA x 5/8 S	0.65
5/16 x 3/4 S	1.30	1/4 x 1.1/2	0.45	2BA x 3/4 S	0.65
5/16 x 1 S	1.50	1/4 x 1.3/4	0.55	2BA x 1 S	0.75
5/16 x 2	2.00	1/4 x 2	0.60	2BA x 1.1/4	0.90
3/8 x 1 S	1.50	1/4 x 2.1/4	0.75	2BA x 1.1/2	0.95
		1/4 x 2.1/2	0.85	2BA x 2	1.35
		1/4 x 2.3/4	1.05		
		1/4 x 3	1.80	<b><u>COUNTERSUNK</u></b>	
		1/4 x 4.3/8	4.50	1/4UNC x 3/4 S	0.50
		1/4 x 5.3/8	6.00	1/4UNC x 1.3/4	0.90
		5/16 x 7/8 S	0.65	5/16UNF x 3/4 S	0.80
		5/16 x 1 S	0.65		
		5/16 x 2	1.05		
		3/8 x 1.3/4	0.95		

**MACHINE SCREWS - SLOTTED - ALL FULLY THREADED**

**CHEESEHEAD**

2BA x 1/2	0.20
2BA x 5/8	0.20
2BA x 3/4	0.20
2BA x 1	0.20
2BA x 2	0.35

3/16 Whit x 1/2	0.15
1/4 Whit x 3/4	0.35
1/4 Whit x 1	0.40
1/4 Whit x 1.1/4	0.55
1/4 Whit x 1.1/2	0.55
1/4 Whit x 2	0.75
1/4 Whit x 2.1/4	1.20
1/4 Whit x 2.1/2	1.40
1/4 Whit x 3	1.80
1/4 BSF x 3/4	0.50
1/4 BSF x 1	1.50
1/4 BSF x 1.1/2	1.70
1/4 BSF x 2	1.90

**FILLISTER HEAD**

1BA x 9/16 #	1.30
1BA x 7/8 #	1.40
3/16 Whit x 1/2	0.10
No 8 UNC x 3/8	0.10
No 10 UNC x 1/2	0.10

**ROUND HEAD**

3/16 Whit x 1	0.10
3/16 Whit x 2	0.15

**PAN HEAD**

No 6 UNC x 3/4	0.10
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**COUNTERSUNK**

No 6 UNC x 3/8	0.10
1/4 Whit x 1	0.12

**SELF TAPPING SCREWS**

**PAN HEAD**

No 4 x 3/8	0.04
No 6 x 1/2	0.05
No 6 x 1.1/4	0.08
No 8 x 3/4	0.05
No 10 x 1	0.09

**COUNTERSUNK**

No 8 x 1/2	0.05
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If our stock range does not satisfy your requirements we can make any size of hexagon bolt or stud to order. This takes up to 8 weeks to fit into our production schedule. When ordering please give full details of: diameter, length; overall for stud, under head for bolts, thread type & thread length, head hex size & thickness for bolts. We cannot make special allen screws or slotted machine screws.

SPECIAL SINGLE DIAMETER BOLTS, DOUBLE DIAMETER STUDS, STUDS WITH DIFFERENT THREAD EACH END:

Cost £ 5.30 each, PLUS charge per inch:

SPECIAL STUDS, SINGLE DIAMETER, SAME THREAD EACH END: Cost £ 3.85 each, PLUS charge per inch:

1/4 diameter	= .30 per inch
5/16	= .40 per inch
3/8	= .50 per inch
7/16	= .65 per inch
1/2	= .90 per inch

Example: 5/16 x 4.1/2 bolt costs £ 5.30 + 5 x .40 = £ 7.30 each.

<b>HEXAGON NUTS</b>		<b>PRICE .£</b>	<b>WASHERS</b>		<b>PRICE .£</b>	<b>SPRING WASHERS</b>		<b>PRICE .£</b>
	<u>T.P.I.</u>		<u>PACK OF 10</u>			<u>PACK OF 10</u>		
4BA	38.5	0.04	3/16		0.25	3/16		0.25
2BA	31.4	0.05	1/4		0.25	1/4		0.35
1BA	28.2	0.50	5/16		0.35	5/16		0.45
1/4 BSF	26	0.25	3/8		0.45	3/8		0.55
5/16 BSF	22	0.30	7/16		0.65	7/16		0.75
3/8 BSF	20	0.35	1/2		0.85	1/2		0.95
7/16 BSF	18	1.20	<b><u>SPECIAL WASHERS</u></b> Inside dia x outside dia x thickness 3/16 x 1 x 1/16 0.15 1/4 x 1 x 1/16 0.15 5/16 x 9/16 x 3/32 0.55 5/16 x 1 x 1/16 0.15 3/8 x 5/8 x 3/32 0.55 3/8 x 3/4 x 1/16 0.20 3/8 x 1 x 1/16 0.15 7/16 x 11/16 x 3/32 0.60 9/16 x 1 x 1/16 0.20 5/8 x 1.1/8 x 1/16 0.20					
1/2 BSF	16	1.30						
9/16 BSF	16	1.50						
3/16 Whit	24	0.05						
1/4 Whit	20	0.10						
5/16 Whit	18	0.20						
3/8 Whit	16	0.30						
5/16 UNC	18	0.15						
3/8 UNC	16	0.20						
1/4 UNF	28	0.10						
5/16 UNF	24	0.15						
3/8 UNF	24	0.20						
7/16 UNF	20	0.55						
1/2 UNF	20	0.65						
5/16 Cycle	26	0.75						
3/8 Cycle	26	0.75						
7/16 Cycle	20	1.10						
7/16 Cycle	26	1.20						
1/2 Cycle	20	1.20						
1/2 Cycle	26	1.25						
9/16 Cycle	20	1.65						
9/16 Cycle	26	2.00						
5/8 Cycle	20	3.00						
11/16 Cycle	20	4.00						
3/4 Cycle	20	4.50						
7/8 Cycle	20	5.00						
<b><u>DOME NUTS</u></b>			<b><u>SMALL HEXAGON</u></b>			<b><u>THIN LOCK NUT</u></b>		
2BA		0.65	1/4 Cycle #		0.95	5/16 BSF		0.55
1/4 BSF		1.50	5/16 Cycle #		0.95	3/8 Cycle 26 tpi		0.85
5/16 BSF		1.90	3/8 Cycle #		0.95	7/16 Cycle 20 tpi		1.20
3/8 BSF		2.10	7/16 Cycle 20 tpi #		1.05	1/2 Cycle 26 tpi		1.30
1/4 UNF		0.85	5/8 Cycle 20 tpi #		1.80	5/8 Cycle 20 tpi		2.10
5/16 UNF		0.95	3/8 UNF#		1.00	3/4 Cycle 20 tpi		3.40
3/8 UNF		1.10	7/16 UNF#		1.20			
5/16 Cycle		1.90	<b><u>SELF LOCKING NUTS</u></b>			<b><u>PETROL TAP NUTS</u></b>		
3/8 Cycle		2.10	2BA		0.60	1/4 BSP thread		2.20
7/16 Cycle 20 tpi		3.00	1/4 BSF		1.00	5/16 Whit spanner		
7/16 Cycle 26 tpi		3.00	5/16 BSF		1.10	size.		
3/8 Whit		0.80	3/8 BSF		1.20	<b><u>SPLIT PINS</u></b>		
3/8 UNC		0.80	1/4 UNF		0.35	1/16 dia x 1/2		.05
			5/16 UNF		0.45	1/16 dia x 1.1/2		.10
			3/8 UNF		0.55	3/32 dia x 3/4		.05
			7/16 UNF		0.90	3/32 dia x 1.1/4		.10
			1/2 UNF		0.90	1/8 dia x 2.1/4		.20
			5/8 UNF		2.00			
			5/16 Cycle		1.30			
			3/8 Cycle		1.65			
<b><u>JUBILEE CLIPS</u></b>			<b><u>CLEVIS PINS</u></b>					
To fit hose sizes:			Length measured under head to hole					
3/8 - 1/2	( 9-13mm)		1.70			1/4 dia x 9/16		1.85
1/2 - 3/4	(13-19mm)		1.70			1/4 dia x 1.1/16		1.85
3/4 - 1	(19-25mm)		1.70					
1 - 1.3/8	(25-35mm)		1.80					
1.1/4 - 1.7/8	(32-48mm)		1.90					
1.1/2 - 2.1/8	(38-54mm)		2.00					
2 - 2.3/4	(50-70mm)		2.10					

**DESCRIPTION****PRICE.£****SCREW PITCH GAUGE**

Identify threads per inch (t.p.i.) with ease. 52 leaves covering metric and imperial threads. Includes instructions and thread chart. Order code T12 6.30 ea

**BRAKE RODS & FITTINGS**

We will make any type of brake rod to special order, the following prices are for 1/4 dia 26 tpi or 28 tpi rods only, other sizes by quotation. You must state length & thread lengths required.

Type 1 straight rod, threaded both ends	8.60 ea
Type 2 rod with right angle bend at front end, threaded at rear end	9.80 ea
Clevis (fork end) for type 1 rods 26tpi	10.80 ea
Clevis (fork end) for type 1 rods 28tpi (UNF)	11.90 ea
Hexagon adjuster nut, state 26tpi or 28tpi	6.05 ea
Knurled round adjuster, 26tpi only	6.60 ea
Brake rod spring	2.75 ea
Brake rod trunnion, state 7/16" or 1/2" diameter	2.75 ea

**GIRLING SPRING COVERS**

Bottom, short to fit close to spring, mirror polished (2 reqd)	17.60 ea*
Top, long, fits over bottom cover, mirror polished, 5" long (2 reqd)	19.80 ea*
Top, as above, stove enamelled black on stainless, 5" long (2 reqd)	19.80 ea
Top retaining collets, set of 4	6.60 set

**AMAL PARTS**

Lever pivot screw with plain nut, state whether BSF or UNF	1.85 ea
Lever pivot screw with selflock nut, state whether BSF or UNF	2.50 ea
Clutch & brake lever clamp screws Amal part no 11/014	1.30 ea
Twist grip clamp screws Amal part no 11/013	1.40 ea
Monobloc float chamber screws (3)	0.90 set
Monobloc extended float chamber long screws (3)	1.20 set
Monobloc petrol feed banjo bolt	1.95 ea
Concentric float chamber & top allen screws & spring washers MkI (4)	2.90 set
As above for MkII carb (4)	2.90 set
Concentric petrol feed banjo bolt	3.30 ea

**SPEEDO & REV COUNTER BEZELS**

Screw on type for Smiths 'chronometric', made in top quality chromed brass. State if flanged (headlamp mounted instruments), plain (bracket mounted instruments), or special flange (Triumph Nacelle only) 11.60 ea

**TAX DISC HOLDER**

6.00 ea

**EXHAUST PIPE / SILENCER CLAMPS**

These are mirror polished, and include the clamp bolt & nut 7.25 ea\*  
 You must specify PIPE outside dia, NOT silencer, and BSF, UNF or metric bolt  
 Stock sizes are to fit pipe O.D.: 1.1/4, 1.3/8, 1.1/2, 1.5/8, 1.3/4, 2"

**HANDLEBARS**

We stock a range of 7/8" dia polished stainless steel handlebars from Norton/Vincent flats to T140 export style, prices from £31.50. Please see the relevant catalogue for details. Sorry, we cannot make one off handlebars to samples.

**LUBRICANTS**

We use and thoroughly recommend Morris Lubricants for all our road and race bikes.

MLR40	Castor oil. The only engine oil for Manx, G50 & 7R – 5 litre can	23.00 ea
Elite 40	Monograde. Ideal for Classic road bikes – 5 litre can	11.50 ea
Race gear oil	75 weight fully synthetic, low drag – 1 litre bottle	6.00 ea
MLR chain lube	Brilliant stuff! Clear aerosol, pongs a bit but sticks like the proverbial – 200ml aerosol	3.00 ea

Because of the weight engine oil has to be sent by overnight carrier and the cost is £10.00 within the UK, overseas by courier at cost. Any additional items ordered at the same time as oil will be sent free of carriage costs.



Items on the list marked \* are polished, the remainder come with a bright natural finish. Items marked # are made from a smaller than standard hexagon size, this improves spanner access in certain locations. All our imperial fasteners have faced heads, i.e. all lettering is removed.

**TO ORDER....** PLEASE USE THE ORDER FORM PROVIDED. State full machine details, check your arithmetic and that the address is legible. Do not use an out of date price list. If you ensure that your order is clear and correct we can despatch it quickly. **PLEASE NOTE: most of our business is mail order and this makes us vulnerable to fraud, therefore our credit card clearing company will NOT allow us to take telephone orders. Orders by fax, post or email are all acceptable.**

Remember P&P costs: Under £60 + 10%, Minimum £2.00. Over £60 + 8%, Maximum £10.  
Overseas charged at cost if paid by card, or add 25% on prepaid orders.  
U.K. & E.C. CUSTOMERS MUST ADD VAT AT THE CURRENT RATE

**DELIVERY....** We try and maintain 100% stocks of all these standard fasteners, very occasionally some of the less common sizes can be out of stock. All parts in stock are sent immediately, please allow 21 days from sending your order. Out of stock items are sent as they are made. This can take up to 6 weeks, depending on our production schedule, so please plan ahead and order early.

**ORDER ENQUIRIES....** If you have any problems with your order, if you are unhappy with our products or services, or if you just want to compliment us, we will be pleased to hear from you, all letters receive our personal attention, but if you need a reply to an enquiry you must send an SAE, alternatively you can phone on 01772 700700, fax 01772 705075, email [orders@kmstainless.co.uk](mailto:orders@kmstainless.co.uk) Our office hours are 9.00am to 4.00 pm Monday to Friday, the ansaphone & fax are on at all other times, and of course email is 24/7.

**PERSONAL CALLERS....** This is an engineering shop & mail order operation, personal callers can only be accommodated by prior appointment.

**DIRECTIONS....** FROM THE SOUTH: Junction 31A M6.

Follow the signs for Roman Way Industrial Estate / Longridge. After three roundabouts you will pass the Crematorium on your right, take the next right into Roman Way Employment Centre. Take the first left and follow the road round to Unit 9. Go past to the end of the row & turn left into the car park. Park here and use the pedestrian access to the rear of the unit.  
FROM THE NORTH: Go to Junction 31 M6, turn round and come back north to Junction 31A then follow directions above.

***Please do not enter through the workshop. It is a busy place and can be dangerous; we do not want to injure our customers!***

### METRIC RANGE

All the items on this page are ISO metric coarse thread, which is used on all European and Oriental machines, up to M8 sizes. M10 and above is usually 1.25mm or 1.5mm pitch on automotive applications, which is metric fine. Metric fine hexagon bolts can be made to order, see page 2 of this list for pricing information.

### HEXAGON BOLTS

Those marked 'S' are fully threaded to the head and are called hexagon set screws.

	<u>PRICE .£</u>		<u>PRICE .£</u>		<u>PRICE .£</u>
M5 x 12 S	0.20	M8 x 16 S	0.25	M10 x 25 S	0.40
M6 x 12 S	0.20	M8 x 20 S	0.25	M10 x 30	0.45
M6 x 16 S	0.20	M8 x 25 S	0.30	M10 x 40	0.50
M6 x 20 S	0.20	M8 x 30	0.30	M10 x 45	0.55
M6 x 25 S	0.25	M8 x 35	0.35	M10 x 50	0.60
M6 x 30	0.25	M8 x 40	0.35	M10 x 60	0.65
M6 x 35	0.25			M10 x 80	0.90
M6 x 40	0.30	M8 x 50	0.40	M10 x 90	1.05
M6 x 50	0.30	M8 x 60	0.50	M10 x 100	1.15
		M8 x 70	0.55	M10 x 110	1.25
		M8 x 80	0.55	M10 x 120	1.35
		M8 x 90	0.75	M12 x 50	0.95
		M8 x 100	0.95	M12 x 80	1.25
		M8 x 110	1.00	M12 x 170	1.95
		M8 x 120	1.45	M12 x 280	4.50
				M16 x 40	1.30

### SOCKET CAP ("ALLEN ") SCREWS

M4 x 12 S	0.20	M6 x 12 S	0.25	M8 x 20 S	0.40
M4 x 20 S	0.25	M6 x 16 S	0.25	M8 x 30 S	0.60
M5 x 10 S	0.20	M6 x 20 S	0.30	M8 x 40	0.70
M5 x 12 S	0.20	M6 x 25 S	0.30	M8 x 50	0.80
M5 x 16 S	0.25	M6 x 30	0.35	M8 x 65	0.90
M5 x 20 S	0.25	M6 x 35	0.35	M8 x 75	1.00
M5 x 25 S	0.25	M6 x 40	0.45	M8 x 100	1.20
M5 x 30	0.35	M6x 45	0.50	M8 x 110	1.30
M5 x 35	0.35	M6 x 50	0.55		
M5 x 40	0.40	M6 x 55	0.85	<b><u>COUNTERSUNK</u></b>	
		M6 x 60	0.90	M6 x 16 S	0.35
		M6 x 70	1.00	M6 x 20 S	0.40
		M6 x 80	1.15	M6 x 25 S	0.45
		M6 x 90	1.35	M6 x 35 S	0.45
		M6 x 100	1.55	M6 x 40	0.50
				M8 x 25 S	0.45

### PANHEAD SLOTTED SCREWS

M5 x 16	0.15
M6 x 12	0.15
M6 x 16	0.20
M6 x 20	0.20

**HEXAGON NUTS**

M4	0.05
M5	0.05
M6	0.10
M8	0.10
M10	0.15
M12	0.20
M14	0.35
M16	0.45

**DOME NUTS**

M5	0.40
M6	0.50
M8	0.70
M10	0.80

**NYLOC NUTS**

M5	0.20
M6	0.25
M8	0.30
M10	0.45
M12	0.55
M14	0.75
M16	0.80

**WASHERS**

## PACK OF 10

M4	0.20
M5	0.25
M6	0.25
M8	0.35
M10	0.55
M12	0.85
M16	1.05

**SPRING WASHERS**

## PACK OF 10

M5	0.25
M6	0.30
M8	0.45
M10	0.65
M12	0.85
M14	0.95

**SPECIAL WASHERS**

## EACH

I.D. x O.D. x Thickness

M6 x 25 x 1.6	0.15
M8 x 30 x 1.6	0.15

**METRIC FINE ITEMS**

M10 x 1.25 x 25 S	1.50
M10 x 1.25 x 50	2.20
M10 x 1.25 x 80	2.60
M14 x 1.5 x 155	6.00

M10 x 1 Nut	1.40
M10 x 1.25 Nut	1.40
M12 x 1 Thin Nut	1.50
M14 x 1.5 Thin Nut	2.00



